

SAFETY DATA SHEET

NOVUS* CE2660

1. Identification

Product identifier	NOVUS CE2660
Other means of identification	None.
Recommended use	Flocculant Flocculant
Recommended restrictions	None known.

Company/undertaking identification

GE Betz, Inc.
4636 Somerton Road
Trevose, PA 19053
T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Reproductive toxicity	Category 2
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
OSHA defined hazards	Not classified.	

Label elements



Signal word	Warning
Hazard statement	Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child.

Precautionary statement

Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If on skin: Wash with plenty of water/. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor// if you feel unwell. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container to an approved facility.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
PEHA/ACRYLAMIDE/AETAC COPOLYMER		149778-23-4	40 - 60
Distillates (petroleum), hydrotreated light		64742-47-8	20 - 40
Ammonium chloride		12125-02-9	2.5 - 10
Poly(oxy-1,2-ethanediyl),alpha-tridecyl-1-omega-hydroxy-		24938-91-8	1 - 2.5
Propan-2-ol (Isopropyl alcohol)		67-63-0	0.1 - 1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact Wash with plenty of soap and water. Remove contaminated clothing. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Do not feed anything by mouth to an unconscious or convulsive victim. Do not induce vomiting. Immediately contact a physician. Rinse mouth. Dilute contents of stomach using 2-8 fluid ounces (60-240ml) of milk or water.

Most important symptoms/effects, acute and delayed Diarrhea. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Irritation of nose and throat. May cause respiratory irritation. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Cool containers / tanks with water spray.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Water contaminated with this product may be sent to a sanitary sewer treatment facility, or a permitted waste treatment facility, in accordance with any local agreements.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat and sources of ignition. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Protect from freezing. Product forms unusable solids that can not be thawed, even at room temperature, if subjected to freezing conditions.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)	PEL	980 mg/m ³ 400 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m ³	Fume.
	TWA	10 mg/m ³	Fume.
Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)	STEL	400 ppm	
	TWA	200 ppm	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m ³	Fume.
	TWA	10 mg/m ³	Fume.
Distillates (petroleum), hydrotreated light (CAS 64742-47-8)	TWA	100 mg/m ³	
Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)	STEL	1225 mg/m ³ 500 ppm	
	TWA	980 mg/m ³ 400 ppm	

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)	40 mg/l	Acetone	Urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection	Splash proof chemical goggles.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Glove selection must take into account any solvents and other hazards present.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE CONDITIONS WARRANT A RESPIRATOR'S USE.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Color	White to off-white
Physical state	Emulsion
Odor	Slight hydrocarbon
Odor threshold	Not available.
pH in aqueous solution	4.1 (0.5% SOL.)
Melting point/freezing point	< 23 °F (< -5 °C)
Initial boiling point and boiling range	Not available.
Flash point	> 200 °F (> 93 °C) P-M(CC)
Evaporation rate	< 1 (Ether = 1)
Flammability (solid, gas)	Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure	18 mm Hg
Vapor pressure temp.	70 °F (21 °C)
Vapor density	> 1 (Air = 1)
Relative density	1.03
Relative density temperature	70 °F (21 °C)
Solubility(ies)	
Solubility (water)	5 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	2400 cps
Viscosity temperature	70 °F (21 °C)

Other information

Percent volatile	30 (Estimated)
Pour point	< 28 °F (< -2 °C)
Specific gravity	1.03
VOC (Weight %)	0.51 % Switzerland estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Oxides of carbon, nitrogen and sulfur; and hydrogen chloride. Ammonia and volatile amines.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Diarrhea. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Irritation of nose and throat. May cause respiratory irritation. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Narcotic effects. May cause respiratory irritation.

Product	Species	Test Results
NOVUS CE2660 (CAS Mixture)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg, (Calculated according to GHS additivity formula)
<i>Inhalation</i>		
LC50	Rat	> 19.3 mg/l, 4 Hours, (Calculated according to GHS additivity formula)
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg, (Calculated according to GHS additivity formula)
Components	Species	Test Results
Ammonium chloride (CAS 12125-02-9)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Rat	1410 mg/kg
Distillates (petroleum), hydrotreated light (CAS 64742-47-8)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Inhalation</i>		
LC50	Rat	> 5.2 mg/l, 4 Hour
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg
PEHA/ACRYLAMIDE/AETAC COPOLYMER (CAS 149778-23-4)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg

Components	Species	Test Results
<i>Oral</i> LD50	Rat	> 5000 mg/kg
Poly(oxy-1,2-ethanediyl),alpha-tridecyl-omega-hydroxy- (CAS 24938-91-8)		
Acute		
<i>Dermal</i> LD50	Rabbit	> 2000 mg/kg
<i>Oral</i> LD50	Rat	> 2000 mg/kg
Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)		
Acute		
<i>Dermal</i> LD50	Rabbit	12800 mg/kg
<i>Inhalation</i> LC50	Rat	72.6 mg/L, 4 Hour
<i>Oral</i> LD50	Rat	5045 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	This product is not expected to cause respiratory sensitization.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
	Not listed.
Reproductive toxicity	Suspected of damaging fertility or the unborn child.
Specific target organ toxicity - single exposure	May cause respiratory irritation. May cause drowsiness and dizziness.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Based on available data, the classification criteria are not met.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Product	Species	Test Results
Ecotoxicity No data available		
NOVUS CE2660 (CAS Mixture)		
	LC50	Fathead Minnow
	NOEL	Fathead Minnow
		11.3 mg/L, Static Acute Bioassay, 96 hour
		3.1 mg/L, Static Acute Bioassay, 96 hour
Aquatic		
Crustacea	5% Mortality	Daphnia magna
	LC50	Daphnia magna
		2 mg/L, Static Acute Bioassay, 48 hour
		5 mg/L, Static Acute Bioassay, 48 hour

* Estimates for product may be based on additional component data not shown.

Bioaccumulative potential	No data available.
Partition coefficient n-octanol / water (log Kow)	
Propan-2-ol (Isopropyl alcohol)	0.1
Mobility in soil	No data available.

Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
Environmental fate	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data available

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.
Some containers may be DOT exempt, please check BOL for exact container classification.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Ammonium chloride (CAS 12125-02-9)	Listed.
Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)	Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories	Immediate Hazard - Yes Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No
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SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical	Yes
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SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Ammonium chloride	12125-02-9	2.5 - 10
Propan-2-ol (Isopropyl alcohol)	67-63-0	0.1 - 1

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Food and drug administration No FDA approval for paper or paperboard having food contact.

US state regulations

US - Massachusetts RTK - Substance List

- Ammonium chloride (CAS 12125-02-9)
- Distillates (petroleum), hydrotreated light (CAS 64742-47-8)
- Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)

US - Pennsylvania RTK - Hazardous Substances

- Ammonium chloride (CAS 12125-02-9)
- Distillates (petroleum), hydrotreated light (CAS 64742-47-8)
- Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)

US - Rhode Island RTK

- Ammonium chloride (CAS 12125-02-9)
- Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. New Jersey Worker and Community Right-to-Know Act

- Ammonium chloride (CAS 12125-02-9)
- Distillates (petroleum), hydrotreated light (CAS 64742-47-8)
- Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)

US. Pennsylvania Worker and Community Right-to-Know Law

- Ammonium chloride (CAS 12125-02-9)
- Distillates (petroleum), hydrotreated light (CAS 64742-47-8)
- Propan-2-ol (Isopropyl alcohol) (CAS 67-63-0)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

No ingredient listed.

16. Other information, including date of preparation or last revision

Issue date	Jan-29-2015
Revision date	Jan-29-2015
Version #	1.0

List of abbreviations

CAS: Chemical Abstract Service Registration Number
TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.
ACGIH: American Conference of Governmental Industrial Hygienists
NOEL: No Observed Effect Level
STEL: Short Term Exposure Limit
LC50: Lethal Concentration, 50%
TWA: Time Weighted Average
BOD: Biochemical Oxygen Demand
COD: Chemical Oxygen Demand
TOC: Total Organic Carbon
IATA: International Air Transport Association
IMDG: International Maritime Dangerous Goods Code
TLV: Threshold Limit Value
LD50: Lethal Dose, 50%
NFPA: National Fire Protection Association

References:

No data available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision Information

Toxicological Information: Toxicological Data
HazReg Data: North America
GHS: Classification

Prepared by

This SDS has been prepared by GE Water & Process Technologies Regulatory Department (1-215-355-3300).

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