



Print Date: 08/30/2022
Revision Date: 08/30/2022

SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Liquifloc 518AE
Synonyms: None
Chemical Family: Anionic polyacrylamide
Molecular Formula: Mixture
Molecular Weight: Mixture

Chemstream, Inc 511 Railroad Avenue, Homer City, PA 15748 - (724) 915-8388
EMERGENCY PHONE: For emergency involving spill, leak, fire, exposure or accident call CHEMTREC: 1-800/424-9300.

2. COMPOSITION/INFORMATION ON INGREDIENTS

OSHA REGULATED COMPONENTS

Component / CAS No.	% (w/w)	OSHA (PEL):	ACGIH (TLV)	Carcinogen
Ethoxylated oleyl amine 26635-93-8	0 - 3	Not established	Not established	-
Petroleum distillate hydrotreated light 64742-47-8	20 - 35	500 ppm 1200 mg/m ³ (Supplier) 165 ppm (Supplier)	(skin)	-
Alcohols (C10-16), ethoxylated 68002-97-1	0 - 3.6	Not established	Not established	-
C12-C14 Alcohol ethoxylated 68439-50-9	0 - 3.6	Not established	Not established	-
Alcohols (C12-16), ethoxylated 68551-12-2	0 - 3.6	Not established	Not established	-

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

APPEARANCE AND ODOR:

Color: white

3. HAZARDS IDENTIFICATION

Appearance: liquid
Odor: petroleum distillate

STATEMENTS OF HAZARD:

WARNING! CAUSES SKIN IRRITATION
MAY CAUSE EYE IRRITATION

POTENTIAL HEALTH EFFECTS

EFFECTS OF EXPOSURE:

The estimated acute oral (rat) LD50, acute dermal (rabbit) LD50 and 4-hour inhalation (rat) LC50 values for this material are >5,000 mg/kg, >2,000 mg/kg and >20 mg/L, respectively. Direct contact with this material can cause moderate skin and mild eye irritation. Overexposure to vapor may cause respiratory tract irritation and central nervous system depression. Refer to Section 11 for toxicology information on the regulated components of this product.

4. FIRST AID MEASURES

Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Skin Contact:

Remove contaminated clothing and shoes without delay. Wash immediately with plenty of water. Do not reuse contaminated clothing without laundering. Get medical attention if pain or irritation persists after washing or if signs and symptoms of overexposure appear.

Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes.

Inhalation:

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Use water spray or fog, carbon dioxide or dry chemical.

Protective Equipment:

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See MSDS Section 8 (Exposure Controls/Personal Protection).

Special Hazards:

Keep containers cool by spraying with water if exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:

Product may cause a slip hazard. Spilled material should be absorbed onto an inert material and scooped up. Flush spill area with water. If slipperiness remains apply more dry-sweeping compound.

7. HANDLING AND STORAGE

HANDLING

Precautionary Measures: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

Special Handling Statements: None

STORAGE

To avoid product degradation and equipment corrosion, do not use iron, copper or aluminum containers or equipment. Flashpoint determinations on materials of this type are required by certain regulations and scientific standards to be performed using a Pensky-Martens type closed cup test method. This method indicates a flash point greater than 93.3 C (200 F). Although there was no flashpoint detected below 93.3 C (200 F) by the Pensky-Martens Closed Tester method, some flammable vapors were evolved during the test as evidenced by the enlargement of the test flame; therefore, caution should be exercised during storage and handling.

Storage Temperature: Store at < 32 °C 90 °F

Reason: Integrity.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:

Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure.

Respiratory Protection:

Where exposures are below the established exposure limit, no respiratory protection is required. Where exposures exceed the established exposure limit, use respiratory protection recommended for the material and level of exposure.

Eye Protection:

Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing.

Additional Advice:

Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	white
Appearance:	liquid
Odor:	petroleum distillate
Boiling Point:	Similar to water
Melting Point:	Not available
Vapor Pressure:	Not available
Specific Gravity/Density:	1.03 - 1.06
Vapor Density:	Similar to water
Percent Volatile (% by wt.):	56 - 62
pH:	6 - 8

9. PHYSICAL AND CHEMICAL PROPERTIES

Saturation In Air (% By Vol.):	Not available		
Evaporation Rate:	Not available		
Solubility In Water:	Limited by viscosity		
Volatile Organic Content:	Not available		
Flash Point:	>102 °C	215 °F	Pensky-Martens Closed Cup
Flammable Limits (% By Vol):	Not available		
Autoignition Temperature:	Not available		
Decomposition Temperature:	Not available		
Partition coefficient (n-octanol/water):	Not available		
Odor Threshold:	Not available		

10. STABILITY AND REACTIVITY

Stability:	Stable
Conditions To Avoid:	None known
Polymerization:	Will not occur
Conditions To Avoid:	None known
Materials To Avoid:	No specific incompatibility
Hazardous Decomposition Products:	carbon monoxide ammonia oxides of nitrogen oxides of sulfur (includes sulfur di and tri oxides) carbon dioxide

11. TOXICOLOGICAL INFORMATION

Toxicological information for the product is found under Section 3. HAZARDS IDENTIFICATION. Toxicological information on the regulated components of this product is as follows:

Ethoxylated oleyl amine toxicological properties have not been fully investigated. It is reported to have an oral (rat) LD50 value of 1500 mg/kg. It is also reported to be severely irritating to eyes and moderately irritating to the skin.

Petroleum distillates, hydrotreated light (CAS# 64742-47-8) has acute oral (rat) and dermal (rabbit) LD50 values of >5 g/kg and >3.16 g/kg, respectively. Prolonged or repeated skin contact tends to remove skin oils, possibly leading to irritation and dermatitis. Direct contact may cause eye irritation. Overexposure to high vapor concentrations, >~700 ppm, are irritating to the eyes and respiratory tract and may cause headaches, dizziness, drowsiness, and other central nervous system effects, including death. Aspiration of minute amounts during ingestion or vomiting may cause mild to severe pulmonary injury and possibly death. In a 90-day oral gavage (rats) study at 100, 500, or 1000 mg/kg, no treatment-related mortalities were observed. There were no significant changes in body weights or food consumption in any dose groups. Increased liver weights were observed in male and female rats at 500 and 1000 mg/kg. Increased kidney weights were observed only in male rats at 500 and 1000 mg/kg. Testes weights were significantly elevated in male rats at 1000 mg/kg. Kidney effects, indicative of light hydrocarbon nephropathy, occurred in male rat kidneys at all dose levels. Histological findings of hepatocellular hypertrophy were seen in the livers of male rats at 1000 mg/kg and in female rats at 500 and 1000 mg/kg. All treatment-related effects were reversible within the 4-week recovery period. Observed kidney effects (including light hydrocarbon nephropathy and increased kidney weight) are a unique response by male rats to chronic hydrocarbon exposure, which the U.S. EPA has declared "not relevant to humans". High-dose liver effects (including hepatocellular hypertrophy, or enlarged liver cells) are a direct consequence of the sustained high-fat hydrocarbon diet. The No Observed Adverse Effect Level (NOAEL) for this study was 1000 mg/kg.

Alcohols (C10-16), ethoxylated toxicological properties have not been fully investigated. Based on similar materials, the acute oral (rat) LD50 is estimated to range from 1600 - 2500 mg/kg and the acute dermal (rabbit) LD50 value is estimated to be >2000 mg/kg. Similar materials produced severe eye irritation and moderate skin irritation in studies with rabbits.

C12-14 alcohol ethoxylated toxicological properties have not been fully investigated. The oral LD50 (rat) of this mixture is expected to be consistent with the chemical family of ethoxylated alcohol surfactants, and range from 1.6 to 2.5 g/kg. The acute dermal (rabbit) LD50 value is estimated to be > 2.0 g/kg. One expected component of this mixture was severely irritating to rabbit eyes (undiluted, Draize score = 60). This mixture is expected to be moderately irritating to skin, based on data reported for C9-C11 6EO: (primary irritation index) PII = 5.3/8.

Alcohols (C12-16), ethoxylated toxicological properties have not been fully investigated. Based on similar materials, the acute oral (rat) LD50 is estimated to range from 1600 - 2500 mg/kg and the acute dermal (rabbit) LD50 value is estimated to be >2000 mg/kg. Similar materials produced severe eye irritation and moderate skin irritation in studies with rabbits.

California Proposition 65 Warning (applicable in California only) - This product contains (a) chemical(s) known to the State of California to cause cancer and birth defects or other reproductive harm.

12. ECOLOGICAL INFORMATION

This material is not classified as dangerous for the environment.

All ecological information provided was conducted on a structurally similar product.

Acute toxicity tests conducted on the polymer using environmentally representative water gave the following results:

ALGAE TEST RESULTS

Test: Growth Inhibition (OECD 201)

Duration: 72 hr

Species: Green Algae (*Selenastrum capricornutum*)
>100 mg/l IC50

FISH TEST RESULTS

Test: Acute toxicity, freshwater (OECD 203)

Duration: 96 hr.

Species: Zebra Fish (*Brachydanio rerio*)
>100 mg/l LC50

INVERTEBRATE TEST RESULTS

Test: Acute Immobilization (OECD 202)

Duration: 48 hr

Species: Water Flea (*Daphnia magna*)
>100 mg/l EC50

12. ECOLOGICAL INFORMATION

DEGRADATION

Test: CO2 Evolution: Modified Sturm (OECD 301B)

The polymeric ingredient is not readily biodegradable. The large polymer size is incompatible with transport across biological membranes and diffusion; the bioconcentration factor is therefore considered to be zero.

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA `listed hazardous waste` or has any of the four RCRA `hazardous waste characteristics.` Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA `listed hazardous waste`; information contained in Section 15 of this MSDS is not intended to indicate if the product is a `listed hazardous waste.` RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this MSDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 2 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Proper Shipping Name: Environmentally hazardous substance, liquid, n.o.s.

Hazard Class: 9

Packing Group: III

UN/ID Number: UN3082

Transport Label Required: Miscellaneous

Technical Name (N.O.S.): Contains ammonium acetate

Hazardous Substances:

<u>Component / CAS No.</u>	<u>Reportable Quantity of Product (lbs)</u>
Ammonium acetate	50000

Comments: Hazardous Substances/Reportable Quantities - DOT requirements specific to Hazardous Substances only apply if the quantity in one package equals or exceeds the product reportable quantity.

TRANSPORT CANADA

Proper Shipping Name: Not applicable/Not regulated

ICAO / IATA

Proper Shipping Name: Not applicable/Not regulated
 Packing Instructions/Maximum Net Quantity Per Package:
 Passenger Aircraft: -
 Cargo Aircraft: -

IMO

Proper Shipping Name: Not applicable/Not regulated

15. REGULATORY INFORMATION

INVENTORY INFORMATION

United States (USA): All components of this product are included on the TSCA Chemical Inventory or are not required to be listed on the TSCA Chemical Inventory.

Canada: All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

European Union (EU): All components of this product are included in the European Inventory of Existing Chemical Substances (EINECS) or the `No Longer Polymer` list in compliance with Council Directive 67/548/EEC and its amendments.

Australia: All components of this product are included in the Australian Inventory of Chemical Substances (AICS) or are not required to be listed on AICS.

China: All components of this product are NOT included on the Chinese inventory. The Chinese State Environmental Protection Administration (SEPA) has granted a Polymer Exemption for the non-listed substance to Kemira and the product can be imported into China ONLY under specific conditions.

Japan: All components of this product are NOT included on the Japanese (ENCS) inventory.

Korea: All components of this product are NOT included on the Korean (ECL) inventory.

Philippines: All components of this product are NOT included on the Philippine (PICCS) inventory.

OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

Component / CAS No.	%	TPQ (lbs)	RQ(lbs)	S313	TSCA 12B
Ammonium acetate 631-61-8	2.0 - 10.0	None	5000	No	No

PRODUCT HAZARD CLASSIFICATION UNDER SECTION 311 OF SARA

- Acute

16. OTHER INFORMATION

NFPA Hazard Rating (National Fire Protection Association)

Health: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Reactivity: 0 - Materials that in themselves are normally stable, even under fire exposure conditions.

Reasons For Issue: New Format

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