



SAFETY DATA SHEET

SOLUS MCA40

1. Identification

Product identifier SOLUS MCA40
Other means of identification None.
Recommended use Internal boiler water treatment
Recommended restrictions None known.

Company/undertaking identification

SUEZ WTS USA, Inc.
4636 Somerton Road
Trevose, PA 19053
T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazards Corrosive to metals Category 1
Health hazards Skin corrosion/irritation Category 1A
Serious eye damage/eye irritation Category 1
OSHA defined hazards Not classified.

Label elements



Signal word Danger
Hazard statement May be corrosive to metals. Causes severe skin burns and eye damage.

Precautionary statement

Prevention Keep only in original container. Do not breathe mist or vapor. Wash thoroughly after handling. Wear eye protection/face protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.

Storage Store locked up. Store in corrosive resistant container with a resistant inner liner.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Components	CAS #	Percent
Potassium hydroxide	1310-58-3	2.5 - 10
Potassium sulfite	10117-38-1	2.5 - 10

Composition comments Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Continue rinsing. Call a physician or poison control center immediately.

Ingestion If ingestion of a large amount does occur, call a poison control center immediately. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Cool containers / tanks with water spray.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Never return spills to original containers for re-use.

Environmental precautions Avoid discharge into drains, water courses or onto the ground. Water contaminated with this product may be sent to a sanitary sewer treatment facility, or a permitted waste treatment facility, in accordance with any local agreements.

7. Handling and storage

Precautions for safe handling Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in handling/storage.

Conditions for safe storage, including any incompatibilities Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Keep only in the original container.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
Potassium hydroxide (CAS 1310-58-3)	Ceiling	2 mg/m ³

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Potassium hydroxide (CAS 1310-58-3)	Ceiling	2 mg/m ³

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Eye wash facilities and emergency shower must be available when handling this product. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Suitable gloves can be recommended by the glove supplier. Glove selection must take into account any solvents and other hazards present.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE CONDITIONS WARRANT A RESPIRATOR'S USE.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Color Colorless to light yellow

Physical state Liquid

Odor Slight ammonia

Odor threshold Not available.

Melting point/freezing point 21 °F (-6 °C)

Initial boiling point and boiling range 220 °F (104 °C)

Flash point Not applicable.

Evaporation rate < 1 (Ether = 1)

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 18 mm Hg

Vapor pressure temp. 70 °F (21 °C)

Vapor density < 1 (Air = 1)

Relative density	1.14
Relative density temperature	70 °F (21 °C)
Solubility(ies)	
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	11 cps
Viscosity temperature	70 °F (21 °C)
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Pour point	26 °F (-3 °C)
Specific gravity	1.137
VOC	0 % (Estimated)
pH (concentrated product)	> 13
pH in aqueous solution	12.5 (5% SOL.)

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Acids. Metals.
Hazardous decomposition products	Oxides of carbon, nitrogen, and sulphur evolved in fire.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity

Product	Species	Test Results
SOLUS MCA40 (CAS Mixture)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 5000 mg/kg, (Calculated according to GHS additivity formula)
<i>Inhalation</i>		
LC50	Rat	> 5.5 mg/l, 4 Hours, (Calculated according to GHS additivity formula)
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg, (Calculated according to GHS additivity formula)

Components	Species	Test Results
Potassium hydroxide (CAS 1310-58-3)		
Acute		
<i>Oral</i>		
LD50	Rat	333 mg/kg
Potassium sulfite (CAS 10117-38-1)		
Acute		
<i>Dermal</i>		
LD50	Rat	> 2000 mg/kg
<i>Inhalation</i>		
LC50	Rat	> 5.5 mg/l, 4 Hour
<i>Oral</i>		
LD50	Rat	> 2000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	
Respiratory sensitization	This product is not expected to cause respiratory sensitization.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Potassium sulfite (CAS 10117-38-1)	3 Not classifiable as to carcinogenicity to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)	
Not regulated.	
US. National Toxicology Program (NTP) Report on Carcinogens	
Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Based on available data, the classification criteria are not met. Aspiration of this product may cause the same corrosiveness/irritation impacts as if it were ingested.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity			
Product	Species	Test Results	
SOLUS MCA40 (CAS Mixture)			
Aquatic			
Crustacea	LC50	Daphnia magna	5000 mg/l, Static Renewal Bioassay, 48 hour, (pH adjusted)
	NOEL	Daphnia magna	2500 mg/l, Static Renewal Bioassay, 48 hour, (pH adjusted)
Fish	LC50	Fathead Minnow	3081.5 mg/l, Static Renewal Bioassay, 96 hour, (pH adjusted)
		Rainbow Trout	1649.4 mg/l, Static Renewal Bioassay, 96 hour, (pH adjusted)
	NOEL	Fathead Minnow	2500 mg/l, Static Renewal Bioassay, 96 hour, (pH adjusted)

Product	Species	Test Results
	Rainbow Trout	1250 mg/l, Static Renewal Bioassay, 96 hour, (pH adjusted)

Bioaccumulative potential

Mobility in soil No data available.

Other adverse effects Not available.

Persistence and degradability

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN1814
UN proper shipping name Potassium hydroxide, solution, RQ
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group II
Special precautions for user Not available.
ERG number 154

Some containers may be exempt from Dangerous Goods/Hazmat Transport Regulations, please check BOL for exact container classification.

IATA

UN number UN1814
UN proper shipping name Potassium hydroxide solution
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group II
Environmental hazards No.
ERG Code 154

Special precautions for user Not available.
Some containers may not be approved under IATA, please check BOL for exact container classification.

IMDG

UN number UN1814
UN proper shipping name POTASSIUM HYDROXIDE SOLUTION, RQ
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group II
Environmental hazards
Marine pollutant No.
EmS F-A, S-B
Special precautions for user Not available.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Potassium hydroxide (CAS 1310-58-3) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Corrosive to metal
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Food and drug administration ALL ingredients in this product are authorized in 21CFR173.310 for use as boiler water additives where the steam may contact food.
The maximum level of Solus MCA40 permitted in the boiler water where steam contacts food is 4464 ppm.

**NSF Registered and/or meets
USDA (according to 1998
guidelines):** Registration No. – 152272
Category Code(s):
G5 Cooling and retort water treatment products
G6 Boiler treatment products, steam line products – food contact

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

No ingredient listed.

16. Other information, including date of preparation or last revision

Issue date Sep-29-2014

Revision date Jun-23-2020

Version # 5.0

NFPA ratings Health: 3
Flammability: 0
Instability: 0

NFPA ratings



List of abbreviations

CAS: Chemical Abstract Service Registration Number
TWA: Time Weighted Average
STEL: Short Term Exposure Limit
LD50: Lethal Dose, 50%
LC50: Lethal Concentration, 50%
NOEL: No Observed Effect Level
COD: Chemical Oxygen Demand
BOD: Biochemical Oxygen Demand
TOC: Total Organic Carbon
IATA: International Air Transport Association
IMDG: International Maritime Dangerous Goods Code
ACGIH: American Conference of Governmental Industrial Hygienists
TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.
OSHA: Occupational Safety & Health Administration.
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
NFPA: National Fire Protection Association

References: No data available

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

Product and Company Identification: Commercial Names
Composition/information on ingredients: Composition comments
First-aid measures: Skin contact
Handling and storage: Conditions for safe storage, including any incompatibilities
Exposure controls/personal protection: Hand protection
Exposure controls/personal protection: Other
Physical & Chemical Properties: Multiple Properties
Transport Information: Material Transportation Information
Regulatory information: California Proposition 65
Other information, including date of preparation or last revision: Disclaimer
Other information, including date of preparation or last revision: List of abbreviations
HazReg Data: Europe - EU

Prepared by

This SDS has been prepared by SUEZ Regulatory Department (1-215-355-3300).