GE Power & Water
Water & Process Technologies

SAFETY DATA SHEET

STEAMATE* LSA1808

1. Identification

Product identifier **STEAMATE LSA1808**

Other means of identification None.

Recommended use Steam condensate treatment.

Recommended restrictions None known.

Company/undertaking identification

GE Betz, Inc.
4636 Somerton Road
Trevose, PA 19053
T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
Health hazards	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 4
	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Germ cell mutagenicity	Category 2
	Reproductive toxicity (fertility)	Category 2
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement Flammable liquid and vapor. Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation. Suspected of causing genetic defects. Suspected of damaging fertility.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting// equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor/. Specific treatment (see on this label). Take off contaminated clothing and wash before reuse. In case of fire: Use to extinguish.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container to approved local facility.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	33.07% of the mixture consists of component(s) of unknown acute oral toxicity. 33.07% of the mixture consists of component(s) of unknown acute dermal toxicity. 33.07% of the mixture consists of component(s) of unknown acute inhalation toxicity.

3. Composition/information on ingredients

Mixtures

Components	CAS #	Percent
Dimethylaminoethanol (DMAE)	108-01-0	40 - 60
Cyclohexylamine	108-91-8	2.5 - 10
N,N Diethylhydroxylamine	3710-84-7	2.5 - 10

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments	Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Do not induce vomiting. Dilute contents of stomach using 3-4 glasses milk or water. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
Cyclohexylamine (CAS 108-91-8)	TWA	10 ppm
N,N Diethylhydroxylamine (CAS 3710-84-7)	TWA	2 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Cyclohexylamine (CAS 108-91-8)	TWA	40 mg/m3
		10 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Splash proof chemical goggles. Face-shield.

Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Glove selection must take into account any solvents and other hazards present.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE CONDITIONS WARRANT A RESPIRATOR'S USE.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Color	Colorless to yellow
Physical state	Liquid
Odor	Strong amine
Odor threshold	Not available.
pH (concentrated product)	12.9
pH in aqueous solution	11.8 (5% SOL.)
Melting point/freezing point	< 0 °F (< -18 °C)
Initial boiling point and boiling range	Not available.
Flash point	135 °F (57 °C) P-M(CC)
Evaporation rate	< 1 (Ether = 1)
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	16.8 mm Hg
Vapor pressure temp.	70 °F (21 °C)
Vapor density	> 1 (Air = 1)
Relative density	0.95
Relative density temperature	70 °F (21 °C)
Solubility(ies)	
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	25 cps
Viscosity temperature	70 °F (21 °C)
Other information	
Percent volatile	67 (Estimated)
Pour point	< 0 °F (< -18 °C)
Specific gravity	0.95

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur. Friction, heat or other sources of ignition may cause a reaction releasing heat and toxic fumes. Contact with oxidizers may cause fire or explosion. Contact with strong acids may cause a violent reaction releasing heat.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point.
Incompatible materials	May react with acids or strong oxidisers. Do not contaminate.
Hazardous decomposition products	Oxides of carbon and nitrogen, ammonia and volatile amines.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled. Mists or aerosols cause irritation to upper respiratory tract.
Skin contact	Causes severe skin burns. Harmful in contact with skin.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity Harmful if inhaled. Harmful in contact with skin. Harmful if swallowed. May cause respiratory irritation.

Product	Species	Test Results
STEAMATE LSA1808 (CAS Mixture)		
Acute		
Dermal		
LD50	Rabbit	1217 mg/kg, (Calculated according to GHS additivity formula (Category 4))
Inhalation		
LC50	Rat	11.3 mg/l, 4 Hours, (Calculated according to GHS additivity formula (Category 3))
Oral		
LD50	Rat	924 mg/kg, (Calculated according to GHS additivity formula (Category 4))

Components	Species	Test Results
Cyclohexylamine (CAS 108-91-8)		
Acute		
Dermal		
LD50	Rabbit	277 mg/kg
Oral		
LD50	Rat	156 mg/kg
Dimethylaminoethanol (DMAE) (CAS 108-01-0)		
Acute		
Dermal		
LD50	Rabbit	1220 mg/kg
Inhalation		
LC50	Rat	6.1 mg/l, 4 Hour
Oral		
LD50	Rat	1210 mg/kg

Components	Species	Test Results
N,N Diethylhydroxylamine (CAS 3710-84-7)		
Acute		
Dermal		
LD50	Rabbit	1300 mg/kg
Inhalation		
LC50	Rat	9.5 mg/L, 4 Hour
Oral		
LD50	Rat	2190 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity Suspected of causing genetic defects.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not available.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not available.

Reproductive toxicity Suspected of damaging fertility.

Specific target organ toxicity - single exposure May cause respiratory irritation.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Based on available data, the classification criteria are not met. May be harmful if swallowed and enters airways.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product		Species	Test Results
STEAMATE LSA1808 (CAS Mixture)			
	LC50	Fathead Minnow	141.4 mg/l, Static Renewal Bioassay, 96 Hour, (pH adjusted)
	NOEL	Fathead Minnow	100 mg/l, Static Renewal Bioassay, 96 Hour, (pH adjusted)
Aquatic			
Crustacea	LC50	Daphnia magna	179.4 mg/l, Static Renewal Bioassay, 48 Hour, (pH adjusted)
	NOEL	Daphnia magna	100 mg/l, Static Renewal Bioassay, 48 Hour, (pH adjusted)

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

Cyclohexylamine 1.49

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

Environmental fate	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D001: Waste Flammable material with a flash point <140 F D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN2734
UN proper shipping name	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (DIMETHYLAMINOETHANOL, CYCLOHEXYLAMINE RQ = 1005 LBS)
Transport hazard class(es)	
Class	8
Subsidiary risk	3, 6.1
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
ERG number	132

Some containers may be exempt from Dangerous Goods/Hazmat Transport Regulations, please check BOL for exact container classification.

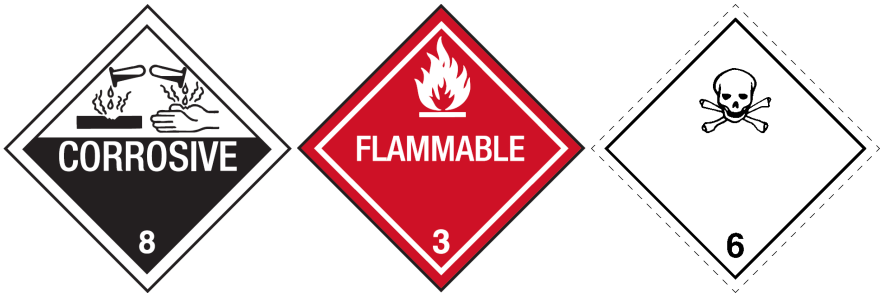
IATA

UN number	Not available.
UN proper shipping name	DO NOT SHIP. NOT CLASSIFIED. CALL PRODUCT COMPLIANCE.
Transport hazard class(es)	
Class	Not available.
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	Not available.
UN proper shipping name	DO NOT SHIP. NOT CLASSIFIED. CALL PRODUCT COMPLIANCE.
Transport hazard class(es)	
Class	Not available.
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No.
EmS	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

DOT



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Cyclohexylamine (CAS 108-91-8)	Listed.

SARA 304 Emergency release notification

Cyclohexylamine (CAS 108-91-8)	10000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
Cyclohexylamine	108-91-8	10000	10000 lbs		

SARA 311/312 Hazardous chemical

Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Cyclohexylamine (CAS 108-91-8)

Safe Drinking Water Act (SDWA)

Not regulated.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

US state regulations

US - Massachusetts RTK - Substance List

Cyclohexylamine (CAS 108-91-8)
Dimethylaminoethanol (DMAE) (CAS 108-01-0)

US - Pennsylvania RTK - Hazardous Substances

Cyclohexylamine (CAS 108-91-8)
Dimethylaminoethanol (DMAE) (CAS 108-01-0)

US - Rhode Island RTK

Cyclohexylamine (CAS 108-91-8)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. New Jersey Worker and Community Right-to-Know Act

Cyclohexylamine (CAS 108-91-8)
Dimethylaminoethanol (DMAE) (CAS 108-01-0)

US. Pennsylvania Worker and Community Right-to-Know Law

Cyclohexylamine (CAS 108-91-8)
Dimethylaminoethanol (DMAE) (CAS 108-01-0)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Aniline (CAS 62-53-3) Listed: January 1, 1990

US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

No ingredient listed.

16. Other information, including date of preparation or last revision

Issue date	Feb-13-2015
Revision date	Oct-07-2015
Version #	2.0
List of abbreviations	CAS: Chemical Abstract Service Registration Number TSRN indicates a Trade Secret Registry Number is used in place of the CAS number. ACGIH: American Conference of Governmental Industrial Hygienists NOEL: No Observed Effect Level STEL: Short Term Exposure Limit LC50: Lethal Concentration, 50% TWA: Time Weighted Average BOD: Biochemical Oxygen Demand COD: Chemical Oxygen Demand TOC: Total Organic Carbon IATA: International Air Transport Association IMDG: International Maritime Dangerous Goods Code LD50: Lethal Dose, 50% NFPA: National Fire Protection Association
References:	No data available
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information in the sheet was written based on the best knowledge and experience currently available.
Revision Information	Ecological Information: Ecotoxicity Other information, including date of preparation or last revision: Prepared by
Prepared by	This SDS has been prepared by GE Water & Process Technologies Regulatory Department (1-215-355-3300).