



SAFETY DATA SHEET

EMBREAK* 2163

1. Identification

Product identifier	EMBREAK 2163
Other means of identification	Not available.
Recommended use	Reverse emulsion breaker.
Recommended restrictions	None known.

Company/undertaking identification

GE Betz, Inc.
4636 Somerton Road
Trevose, PA 19053
T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
OSHA defined hazards	Not classified.

Label elements

Hazard symbol	None.
Signal word	Not available.
Hazard statement	The mixture does not meet the criteria for classification.

Precautionary statement

Prevention	Observe good industrial hygiene practices.
Response	Wash hands after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Composition comments Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.
Skin contact	Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Alkaline. Do not mix with acidic material. Avoid prolonged exposure. Use care in handling/storage.
Conditions for safe storage, including any incompatibilities	Keep containers tightly closed in a dry, cool and well-ventilated place. Do not freeze. If frozen, thaw completely and mix thoroughly prior to use. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store in accordance with local/regional/national/international regulation.

8. Exposure controls/personal protection

Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Splash proof chemical goggles.
Skin protection	
Hand protection	Chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Glove selection must take into account any solvents and other hazards present.
Other	Wear suitable protective clothing. Chemical resistant gloves.

Respiratory protection	If ventilation is insufficient, suitable respiratory protection must be provided. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Respiratory protection not required. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE CONDITIONS WARRANT A RESPIRATOR'S USE.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Color	Colorless to yellow
Physical state	Liquid
Odor	Mild
Odor threshold	Not available.
pH (concentrated product)	12.7
pH in aqueous solution	11.2 (5% SOL.)
Melting point/freezing point	34 °F (1 °C)
Initial boiling point and boiling range	220 °F (104 °C)
Flash point	> 200 °F (> 93 °C) TAG(CC)
Evaporation rate	< 1 (Ether = 1)
Flammability (solid, gas)	Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure	18 mm Hg
Vapor pressure temp.	70 °F (21 °C)
Vapor density	< 1 (Air = 1)
Relative density	1.03
Relative density temperature	70 °F (21 °C)
Solubility(ies)	
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	14 cps
Viscosity temperature	70 °F (21 °C)
Other information	
Percent volatile	0 (Calculated)
Pour point	39 °F (4 °C)
Specific gravity	1.03

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur. No dangerous reaction known under conditions of normal use.

Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Avoid contact with strong acids and oxidisers.
Hazardous decomposition products	Oxides of carbon evolved in fire.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Not classified. May cause gastrointestinal irritation.
Inhalation	Not classified. May cause irritation to respiratory organs.
Skin contact	Not classified. May cause irritation.
Eye contact	Not classified. Direct contact with eyes may cause temporary irritation.

Symptoms related to the physical, chemical and toxicological characteristics Prolonged and repetitive exposure, depending on the route(s), may develop transient irritation on skin, eyes, ingestion tract, and/or respiratory tract.

Information on toxicological effects

Acute toxicity

Product	Species	Test Results
EMBREAK 2163 (CAS Mixture)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 5000 mg/kg, (Calculated according to GHS additivity formula)
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg, (Calculated according to GHS additivity formula)

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Not classified. May be irritating to the skin.
Serious eye damage/eye irritation	Not classified. May cause moderate irritation to the eyes
Respiratory or skin sensitization	
Respiratory sensitization	Not available.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
	Not listed.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not available.
Chronic effects	Prolonged inhalation may be harmful.
Further information	This product has no known adverse effect on human health.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species	Test Results
EMBREAK 2163 (CAS Mixture)		
	0% Mortality Bluegill Sunfish	1000 mg/L, Static Screen, 48 hour

Product		Species	Test Results
	NOEL	Fathead Minnow	5000 mg/L, Acute Toxicity, 96 hour, (Estimated)
Crustacea	NOEL	Daphnia magna	2000 mg/L, Static Screen, 48 hour
Other	0% Mortality	Rainbow Trout	2000 mg/L, Static Bioassay with 48-Hour Renewal, 96 hour

* Estimates for product may be based on additional component data not shown.

Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
Environmental fate	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
- COD (mgO ₂ /g)	400 (calculated data)
- BOD 5 (mgO ₂ /g)	0 (calculated data)
- BOD 28 (mgO ₂ /g)	36 (calculated data)
- Closed Bottle Test (% Degradation in 28 days)	11 (calculated data)
- Zahn-Wellens Test (% Degradation in 28 days)	11 (calculated data)
- TOC (mg C/g)	104 (calculated data)

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

Some containers may be DOT exempt, please check BOL for exact container classification.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations	This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)	Not listed.
SARA 304 Emergency release notification	Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
 Immediate Hazard - No
 Delayed Hazard - No
 Fire Hazard - No
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
Ethylene oxide (oxirane)	75-21-8	10	1000 lbs		
Propylene oxide	75-56-9	100	10000 lbs		

SARA 311/312 Hazardous chemical
 No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
1,4-DIOXANE	123-91-1	0 - 0.1
Ethylene oxide (oxirane)	75-21-8	0 - 0.1
Propylene oxide	75-56-9	0 - 0.1

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Clean Water Act (CWA) Section 112(r) (40 CFR 68.130)
 Hazardous substance

Safe Drinking Water Act (SDWA)
 Not regulated.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

US state regulations
 WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - Massachusetts RTK - Substance List

Not regulated.

US - Pennsylvania RTK - Hazardous Substances

Not regulated.

US - Rhode Island RTK

Not regulated.

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

1,4-DIOXANE (CAS 123-91-1)	Listed: January 1, 1988
Ethylene oxide (oxirane) (CAS 75-21-8)	Listed: July 1, 1987
Propylene oxide (CAS 75-56-9)	Listed: October 1, 1988

US - California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene oxide (oxirane) (CAS 75-21-8)	Listed: August 7, 2009
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US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

Ethylene oxide (oxirane) (CAS 75-21-8)

Listed: February 27, 1987

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

Ethylene oxide (oxirane) (CAS 75-21-8)

Listed: August 7, 2009

16. Other information, including date of preparation or last revision

Issue date Oct-31-2014

Revision date Oct-31-2014

Version # 1.0

List of abbreviations CAS: Chemical Abstract Service Registration Number
TWA: Time Weighted Average
STEL: Short Term Exposure Limit
LD50: Lethal Dose, 50%
LC50: Lethal Concentration, 50%
NOEL: No Observed Effect Level
COD: Chemical Oxygen Demand
BOD: Biochemical Oxygen Demand
TOC: Total Organic Carbon
TLV: Threshold Limit Value
IATA: International Air Transport Association
IMDG: International Maritime Dangerous Goods Code
NFPA: National Fire Protection Association
ACGIH: American Conference of Governmental Industrial Hygienists
TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.

References: No data available

Disclaimer The information in the sheet was written based on the best knowledge and experience currently available. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision Information Composition / Information on Ingredients: Disclosure Overrides
Physical & Chemical Properties: Multiple Properties
Toxicological Information: Toxicological Data
Regulatory Information: Risk Phrases - Classification
GHS: Classification

Prepared by This SDS has been prepared by GE Water & Process Technologies Regulatory Department (1-215-355-3300).

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