



## Wastewater Characterization

### Tenaska Westmoreland Generating Station

Issued December 20, 2011 Rev 0

Revised October 23, 2012 Rev 1

Revised November 8, 2012 Rev 2

Prepared by GEWPT:

R. Henry Weed, P.E.



## TABLE OF CONTENTS

|  |    |
|--|----|
| 1. EXECUTIVE SUMMARY .....                                       | 3  |
| 2. DESIGN BASIS .....  | 4  |
| 2.1 Influent Water .....   | 4  |
| 2.2 Boiler System .....  | 4  |
| 2.3 Gas Turbine Evaporative Coolers .....                        | 4  |
| 2.4 Recirculating Cooling System .....                           | 5  |
| 2.5 Reverse Osmosis System.....                                  | 6  |
| 3.0 MAXIMUM DISCHARGE TREATMENT CHEMICAL CONCENTRATIONS .....    | 7  |
| 4.0 ESTIMATED WATER CHEMISTRIES - 3 x 1 Configuration.....       | 8  |
| 4.1 3x1 Configuration, 6 Cycles, RO Reject to waste .....        | 8  |
| 4.2 3x1 Configuration, 9 Cycles, RO Reject to cooling tower..... | 10 |
| 5.0 MATERIAL SAFETY DATA SHEETS.....                             | 12 |
| APPENDIX A-1 – MAWC Water Quality .....                          | 14 |
| APPENDIX A-2 – GEWPT Water Sample October 8, 2011 .....          | 16 |
| Appendix B – Water Balance 3 x 1 Configuration.....              | 17 |



## 1. EXECUTIVE SUMMARY

GE Water and Process Technologies (GEWPT) is pleased to have the opportunity to present an estimate of the characterization for the water systems for the proposed Tenaska Westmoreland Generating Station. The chemical treatment recommendations and wastewater characterizations are based on historical information regarding the quality of the Municipal Authority of Westmoreland County and a supplemental water analysis by GEWPT of the Indian Creek plant.

Section 2 provides a summary of the design basis for makeup water chemistry. In addition, it provides system design basis for boiler, evaporative cooling, open recirculating cooling, and reverse osmosis systems.

The water balance is based on a configuration of 3x1, gas turbines and HRSGs with single steam turbine. Additionally, information is provided which characterizes the plant wastewater based upon cooling tower operation at 6 cycles of concentration and 9 cycles of concentration. The 9 cycles of concentration was chosen as an upper limit to keep the estimated plant wastewater total dissolved solids below a limit of 2000 mg/l.

Section 3 provides specific information about the maximum expected product concentrations for the GEWPT specialty chemicals provided.

The water balance is based upon using reverse osmosis and electro de-ionization as boiler cycle makeup treatment. The water balance is also based upon 3 x 1 configuration at maximum summer operating conditions of duct firing and the use of evaporative coolers to increase power output.

Section 4 provides the water chemistries at various points in the plant. The sub-sections 4.1 and 4.2 provide details of the water chemistries at cooling tower cycles of concentration of 6 and 9, respectively. In addition, acid, hypochlorite, and cleaning chemical consumption was estimated for each case.

**The estimated wastewater characterization is not a guarantee of plant wastewater quality or quantity.** It is an estimate of expected wastewater quality under the normal operating conditions described, which is provided by GEWPT to Tenaska as a guide. Sound environmental engineering judgment must be applied to these estimates for any kind of further use.

Section 5 lists the GE products. Please disregard the Material Safety Data Sheets (MSDSs) sent previously. Under separate cover, I will send an updated set of MSDSs, which are specifically developed for PA and NJ.

The appendices provide additional information on MAWC water quality and the Preliminary Water Balance (from Tenaska) for the project.



## 2. DESIGN BASIS

### 2.1 Influent Water

Historical information regarding the quality of the Indian Creek System potable water was provided to Tenaska by Municipal Authority of Westmoreland County. That data included 13 parameters (Daily Typical Analysis), 2 microbiological and 16 inorganic contaminants, and 16 synthetic organic chemical analyses. (Details are included in Appendix A-1).

A supplemental water analysis was performed by GEWPT of the Indian Creek water on a sample taken October 8, 2011. The complete water analysis is provided in Appendix A-2.

For the purposes of plant wastewater characterization, the “design” water into the plant was chosen as a combination of maximum MAWC water quality and supplemental information from the GEWPT analysis. Please refer to Section 4 for a detailed listing of the design water.

### 2.2 Boiler System

The design and operating basis of each HRSG is assumed as follows:

| Parameter               | Value         | Units | Parameter             | Value   | Units |
|-------------------------|---------------|-------|-----------------------|---------|-------|
| Boiler Pressure         | 2200          | psig  | Steaming Rate         | 924,531 | Lb/hr |
| Cycles of Concentration | 50            |       | Feedwater             | 943,022 | Lb/hr |
| Operating days/ year    | 360           |       | Total Blowdown        | 18,491  | Lb/hr |
| Makeup Water            | Demineralized |       | BD Flashed to Steam   | 14      | %     |
| Condensater Return      | 94.0          | %     | Net Blowdown to drain | 32      | gpm   |

**Table 1 HRSG System Design Basis**

The boiler system will be treated with chemicals designed to protect a high pressure boiler system;

- Phosphate based boiler internal treatment – Optisperse HP2100 and HP3100
- Oxygen scavenger – CorTrol OS5607
- Condensate treatment – Steamate NA1321

### 2.3 Gas Turbine Evaporative Coolers

The design and operating basis of each Gas Turbine Evaporative cooler is assumed as follows:



| Parameter          | Value | Units | Parameter               | Value | Units |
|--------------------|-------|-------|-------------------------|-------|-------|
| Recirculation Rate | 2,300 | gpm   | Cycles of Concentration | 2.5   |       |
| Range              | 10    | deg F | Evaporation             | 23    | gpm   |
| Evaporation Factor | 1.0   |       | Blowdown                | 15    | gpm   |
|                    |       |       | Makeup                  | 38    | gpm   |

**Table 2 Gas Turbine Evaporative Cooler System Design**

MAWC Indian Creek System water will be used as makeup to each evaporative cooler. As they will operate at only 2.5 cycles of concentration, no chemical treatment is anticipated. Since the cycles of concentration are low, the blowdown from each evaporative cooler will be combined with boiler blowdown and directed to the open recirculating cooling system as makeup.

## 2.4 Recirculating Cooling System

The open recirculating cooling system design basis is shown below:

| Parameter           | Value         | Units | Parameter               | Value | Units   |
|---------------------|---------------|-------|-------------------------|-------|---------|
| Recirculation Rate  | 228,252       | gpm   | Cycles of Concentration | 6     |         |
| Range               | 27.6          | deg F | Evaporation             | 5,040 | gpm     |
| Evaporation Factor  | 0.8           |       | Drift                   | 2     | gpm     |
| System Volume       | 1000000       | Gal   | Blowdown                | 1,008 | gpm     |
| Drift (% of Recirc) | 0.001         | %     | Makeup                  | 6,048 | gpm     |
| Max Bulk Water Temp | 360           | deg F |                         |       |         |
| Max Skin Temp       | Demineralized | deg F | Water Cost              |       | \$/Kgal |
| Operating Days/year | 360.0         |       | Sewer Cost              |       | \$/Kgal |

Table 2 Cooling System Design Basis

**Table 3 Open Recirculating Cooling System design basis**

The cooling tower will be treated with the following chemicals:

- Corrosion inhibitor – GenGard GN8004
- Deposit Control Agent - Depositrol BL5400
- Sulfuric acid – as needed for pH control
- Biocide – Sodium hypochlorite
- Dechlorination - Spectrus DT1404

Based on the cycle analysis, the cooling tower could be operated at much higher cycles of concentration, especially with acid feed. However, for the purposes of wastewater characterization,



6 cycles and 9 cycles of concentration were chosen. The data shown on this page is based on 6 cycles of concentration. The 9 cycles of concentration is discussed in a later section of the report.

| CYCLES |  | pH   | M-ALK<br>(ppm as<br>CaCO3) | Ca<br>(ppm as<br>CaCO3) | Mg<br>(ppm as<br>CaCO3) | SiO2<br>(ppm as<br>SiO2) | COND<br>(mmhos) | Cl<br>(ppm as<br>Cl) | SO4<br>(ppm as<br>SO4) | LSI<br>CaCO3<br>Index | MgSi<br>**** = Exceeds<br>ok = Under Sat | CMSi | RT75<br>(Retention Time<br>in days) | B.D.<br>(gpm) | M.U.<br>(gpm) |
|--------|--|------|----------------------------|-------------------------|-------------------------|--------------------------|-----------------|----------------------|------------------------|-----------------------|--|------|-------------------------------------|---------------|---------------|
| MAKEUP |  | 7.80 | 45                         | 60                      | 25                      | 5                        | 300             | 75                   | 42                     | -0.32                 |  |      |                                     |               |               |
| 3.5    |  | 8.04 | 142                        | 210                     | 88                      | 18                       | 1050            | 263                  | 147                    | 0.88                  | ok                                       | ok   | 0.72                                | 1,336.0       | 4,676         |
| 4.0    |  | 8.15 | 162                        | 240                     | 100                     | 20                       | 1200            | 300                  | 168                    | 1.09                  | ok                                       | ok   | 0.86                                | 1,113.3       | 4,453         |
| 4.5    |  | 8.24 | 182                        | 270                     | 113                     | 23                       | 1350            | 338                  | 189                    | 1.28                  | ok                                       | ok   | 1.01                                | 954.3         | 4,294         |
| 5.0    |  | 8.32 | 203                        | 300                     | 125                     | 25                       | 1500            | 375                  | 210                    | 1.45                  | ok                                       | ok   | 1.15                                | 835.0         | 4,175         |
| 5.5    |  | 8.40 | 223                        | 330                     | 138                     | 28                       | 1650            | 413                  | 231                    | 1.60                  | ok                                       | ok   | 1.30                                | 742.2         | 4,082         |
| 6.0    |  | 8.47 | 243                        | 360                     | 150                     | 30                       | 1800            | 450                  | 252                    | 1.74                  | ok                                       | ok   | 1.44                                | 668.0         | 4,008         |
| 6.5    |  | 8.53 | 263                        | 390                     | 163                     | 33                       | 1950            | 488                  | 273                    | 1.87                  | ok                                       | ok   | 1.58                                | 607.3         | 3,947         |
| 7.0    |  | 8.59 | 284                        | 420                     | 175                     | 35                       | 2100            | 525                  | 294                    | 1.99                  | ok                                       | ok   | 1.73                                | 556.7         | 3,897         |
| 7.5    |  | 8.65 | 304                        | 450                     | 188                     | 38                       | 2250            | 563                  | 315                    | 2.10                  | ok                                       | ok   | 1.87                                | 513.8         | 3,854         |
| 8.0    |  | 8.70 | 324                        | 480                     | 200                     | 40                       | 2400            | 600                  | 336                    | 2.20                  | ok                                       | ok   | 2.02                                | 477.1         | 3,817         |
| 8.5    |  | 8.75 | 344                        | 510                     | 213                     | 43                       | 2550            | 638                  | 357                    | 2.30                  | ok                                       | ok   | 2.16                                | 445.3         | 3,785         |
| 9.0    |  | 8.79 | 365                        | 540                     | 225                     | 45                       | 2700            | 675                  | 378                    | 2.39                  | ok                                       | ok   | 2.31                                | 417.5         | 3,758         |
| 9.5    |  | 8.84 | 385                        | 570                     | 238                     | 48                       | 2850            | 713                  | 399                    | 2.48                  | ok                                       | **** | 2.45                                | 392.9         | 3,733         |
| 10.0   |  | 8.88 | 405                        | 600                     | 250                     | 50                       | 3000            | 750                  | 420                    | 2.56                  | ok                                       | **** | 2.59                                | 371.1         | 3,711         |
| 10.5   |  | 8.92 | 425                        | 630                     | 263                     | 53                       | 3150            | 788                  | 441                    | 2.64                  | ok                                       | **** | 2.74                                | 351.6         | 3,692         |
| 12.0   |  | 9.02 | 486                        | 720                     | 300                     | 60                       | 3600            | 900                  | 504                    | ****                  | ok                                       | **** | 3.17                                | 303.6         | 3,644         |
| 12.5   |  | 9.06 | 506                        | 750                     | 313                     | 63                       | 3750            | 938                  | 525                    | ****                  | ok                                       | **** | 3.31                                | 290.4         | 3,630         |
| 13.0   |  | 9.09 | 527                        | 780                     | 325                     | 65                       | 3900            | 975                  | 546                    | ****                  | ok                                       | **** | 3.46                                | 278.3         | 3,618         |

Table 4 Cycle-Up Analysis

## 2.5 Reverse Osmosis System

The reverse osmosis system design basis for the 3 x 1 configuration is shown below:

| Parameter           | Value | Units | Parameter   | Value | Units |
|---------------------|-------|-------|-------------|-------|-------|
| Product Water       | 111   | gpm   | Feedwater   | 139   | gpm   |
| Flow Recovery       | 80    | %     | Concentrate | 28    | gpm   |
| Operating Days/year | 360.0 |       |             |       |       |

Table 5 Reverse Osmosis System Design



The reverse osmosis system will be continuously treated with the following chemicals:

- Antiscalant – Hypersperse MDC150
- Sulfuric acid – if needed
- Dechlorinating agent – BetzDearborn DCL30
- Miscellaneous caustic and acid for periodic cleaning

Under the configuration assuming 6 cycles of concentration in the cooling tower, the RO reject is sent to the waste sump and eventually combined with the plant waste. Under the 9 cycles of concentration, it is sent to the cooling tower as makeup.

### 3.0 MAXIMUM DISCHARGE TREATMENT CHEMICAL CONCENTRATIONS

Table 6 provides a summary of the expected maximum concentrations of the GE Water and Process Technologies specialty water treatment chemicals in the plant discharge of the 3 x 1 configuration at 6 cycles of concentration in the cooling tower. Chemical dosages were estimated to calculate maximum daily quantity of chemical. Then, the product quantity was divided by the total plant effluent flow to calculate a maximum product concentration, assuming no degradation of product.

| Estimated Plant Discharge Flow  | 1042.0         | gpm                                    |                             |      |     |                             |      |     |     |
|---|----------------|--|-----------------------------|------|-----|-----------------------------|------|-----|-----|
| GEWPT Treatment Chemicals   | Max Daily Qty. | Max product concentration in discharge | Product Concentration, mg/g |      |     | Outfall Concentration, mg/l |      |     |     |
|   |                |  | #/day                       | mg/l | COD | TOC                         | BOD5 | COD | TOC |
| Optisperse HP2100   | 67.9           | 5.4                                    | 83                          | 25   | 0   | 0.5                         | 0.1  | 0.0 |     |
| Optisperse HP3100   | 67.9           | 5.4                                    | 79                          | 24   | 0   | 0.4                         | 0.1  | 0.0 |     |
| CorTrol OS5607  | 67.9           | 5.4                                    | 442                         | 187  | 57  | 2.4                         | 1.0  | 0.3 |     |
| Steamate NA1321   | 101.9          | 8.1                                    | 0                           | 0    | 0   | 0.0                         | 0.0  | 0.0 |     |
| GenGard GN8004  | 120.9          | 9.7                                    | 385                         | 109  | 0   | 3.7                         | 1.1  | 0.0 |     |
| Depositrol BL5400   | 48.4           | 3.9                                    | 300                         | 70   | 1   | 1.2                         | 0.3  | 0.0 |     |
| Spectrus DT1404   | 30.2           | 2.4                                    | 20                          | 0    | 0   | 0.0                         | 0.0  | 0.0 |     |
| Hypersperse MDC150  | 6.7            | 0.5                                    | 180                         | 40   | 2   | 0.1                         | 0.0  | 0.0 |     |
| BetzDearborn DCL30  | 1.7            | 0.1                                    | 49                          | 0    | 0   | 0.0                         | 0.0  | 0.0 |     |
| Total   |                |  |                             |      |     | 8.3                         | 2.6  | 0.3 |     |
| Note 1 Concentration of COD, TOC, and BOD5 are based on the contribution of these constituents from treatment chemicals and does not include any background levels that might be present in the makeup or from operation. |                |  |                             |      |     |                             |      |     |     |

**Table 6 Maximum Discharge Treatment Chemical Concentrations 3 x 1, 6 cycles**



Table 7 provides a summary of the expected maximum concentrations of the GE Water and Process Technologies specialty water treatment chemicals in the plant discharge of the 3 x 1 configuration at 9 cycles of concentration in the cooling tower. Chemical dosages were estimated to calculate maximum daily quantity of chemical. Then, the product quantity was divided by the total plant effluent flow to calculate a maximum product concentration, assuming no degradation of product.

| Estimated Plant Discharge Flow  | 664.0          | gpm                                    |                             |      |     |                             |      |     |     |
|---|----------------|--|-----------------------------|------|-----|-----------------------------|------|-----|-----|
| GEWPT Treatment Chemicals   | Max Daily Qty. | Max product concentration in discharge | Product Concentration, mg/g |      |     | Outfall Concentration, mg/l |      |     |     |
|   |                |  | #/day                       | mg/l | COD | TOC                         | BOD5 | COD | TOC |
| Optisperse HP2100   | 67.9           | 5.4                                    | 83                          | 25   | 0   | 0.5                         | 0.1  | 0.0 |     |
| Optisperse HP3100   | 67.9           | 5.4                                    | 79                          | 24   | 0   | 0.4                         | 0.1  | 0.0 |     |
| CorTrol OS5607  | 67.9           | 5.4                                    | 442                         | 187  | 57  | 2.4                         | 1.0  | 0.3 |     |
| Steamate NA1321   | 101.9          | 8.1                                    | 0                           | 0    | 0   | 0.0                         | 0.0  | 0.0 |     |
| GenGard GN8004  | 113.4          | 9.1                                    | 385                         | 109  | 0   | 3.5                         | 1.0  | 0.0 |     |
| Depositrol BL5400   | 45.4           | 3.6                                    | 300                         | 70   | 1   | 1.1                         | 0.3  | 0.0 |     |
| Spectrus DT1404   | 18.9           | 1.5                                    | 20                          | 0    | 0   | 0.0                         | 0.0  | 0.0 |     |
| Hypersperse MDC150  | 6.7            | 0.5                                    | 180                         | 40   | 2   | 0.1                         | 0.0  | 0.0 |     |
| BetzDearborn DCL30  | 1.7            | 0.1                                    | 49                          | 0    | 0   | 0.0                         | 0.0  | 0.0 |     |
| Total   |                |  |                             |      |     | 8.0                         | 2.5  | 0.3 |     |
| Note 1 Concentration of COD, TOC, and BOD5 are based on the contribution of these constituents from treatment chemicals and does not include any background levels that might be present in the makeup or from operation. |                |  |                             |      |     |                             |      |     |     |

**Table 7 Maximum Discharge Treatment Chemical Concentrations 3 x 1, 9 cycles**

Note: The chemical concentrations listed are provided as a guide of the expected concentration in a plant operating under normal conditions..

#### 4.0 ESTIMATED WATER CHEMISTRIES - 3 x 1 Configuration

##### 4.1 3x1 Configuration, 6 Cycles, RO Reject to waste

Table 8 below, can be used to provide a summary of the expected water chemistries in various parts of the plant for 6 cycles in the cooling tower. The cooling tower blowdown represents the majority of the plant discharge since the plant discharge flow will be 1042 gpm:

- 3 x 1 configuration
- 6 cooling tower cycles of concentration
- RO reject (concentrate) to waste





As indicated previously, these are estimates, not guarantees, of the expected chemistries and flows in various parts of the plant under normal operating conditions. Sound environmental engineering must be applied to these estimates if used for any other purpose.

| Stream number                    | MAWC        |          |            | (1)      | (14)           | (19)      | (32)                      |
|----------------------------------|-------------|----------|------------|----------|----------------|-----------|---------------------------|
| Stream name                      | MAWC Normal | MAWC MAX | GE Oct 8th | MAWC MAX | Cooling twr BD | RO reject | Estimated Plant Discharge |
| Parameter (mg/l except as noted) |             |          |            | Design - |                |           |                           |
| Flow, gpm                        |             |          |            | 6,170    | 1,008          | 34        | 1042                      |
| pH, standard units               | 7.6         | 7.8      | 7.1        | 7.8      | 8.4            | 8.4       | 8.5                       |
| Specific Conductance, 25°C,      | 245         | 300      | 182        | 300      | 1,794          | 1,439     | 1,774                     |
| Total Dissolved Solids           | 166         | 203      | 115        | 203      | 1,215          | 975       | 1,201                     |
| Alkalinity, "P", as CaCO3        |             |          |            | 0        | 0              | 1         | 5                         |
| Total Alkalinity, "M", as CaC    | 16          | 45       | 23         | 45       | 258            | 216       | 256                       |
| Sulfur, Total as SO4             | 60          | 42       | 42         | 42       | 260            | 202       | 257                       |
| Chloride as Cl                   | 41          | 75       | 20         | 75       | 455            | 360       | 450                       |
| Phosphate, Total as PO4          | 0.6         | 0.7      | 1.3        | 0.7      | 7              | 3.4       | 6.7                       |
| Nitrate, as NO3                  | 0.9         | 0.9      | 0.9        | 0.9      | 5              | 4.3       | 5.3                       |
| Silica, Total as SiO2            | 3.5         | 5.2      | 5.2        | 5.2      | 31             | 25        | 31                        |
| Calcium, Total as CaCO3          | 50          | 60       | 55         | 60       | 358            | 288       | 355                       |
| Magnesium, Total as CaCO3        | 20          | 25       | 22         | 25       | 149            | 120       | 148                       |
| Total Hardness as CaCO3          | 70          | 85       | 77         | 85       | 508            | 408       | 502                       |
| Sodium as Na                     | 35          | 45       | 18         | 45       | 274            | 216       | 271                       |
| Copper, Total as Cu              | 0.020       | 0.220    | 0.220      | 0.220    | 1.314          | 1.055     | 1.300                     |
| Iron, Total as Fe                | 0.010       | 0.100    | 0.060      | 0.100    | 0.597          | 0.480     | 0.591                     |
| Lead as Pb                       | 0.004       |          |            | 0.000    | 0.000          | 0.000     | 0.000                     |
| Manganese, Total as Mn           | 0.010       | 0.100    | 0.010      | 0.100    | 0.597          | 0.480     | 0.591                     |
| Zinc, Total as Zn                | 0.140       | 0.140    | 0.140      | 0.140    | 0.8            | 0.671     | 0.827                     |
| Total Suspended Solids           |             |          |            | 0        | 0              | 0         | TBD                       |
| NH-4                             | 0.0         | 0.1      |            | 0.1      | 1              | 0         | 0.7                       |

Table 8 - Estimated wastewater discharge characteristics – 3 x 1 configuration, 6 cycles

### Additional Chemicals

*Bleach* – Liquid sodium hypochlorite will be used as the primary oxidizing biocide for the cooling tower treatment. This will be fed on a regular basis to maintain continuous chlorine residual in the cooling tower to minimize biological fouling with the cooling system. Approximately 53,000 gallons



of industrial strength bleach will be used annually. The effect (primarily increases in sodium and chloride) of this product is shown in the above Estimated Wastewater Discharge Characteristics.

*Acid* – Sulfuric acid may not be needed if the cooling tower operates at 6 cycles of concentration. If it were to be needed, the consumption would be less than 5,000 gallons per year. The net impact on the cooling tower blowdown would be an increase in sulfate (SO<sub>4</sub>) of less than 20 ppm.

*Spectrus NX1100* – Spectrus NX1100 is a liquid non-oxidizing biocide specifically approved for use in recirculating cooling tower systems for periodic control of microbiological activity. It is fed only if it is determined that additional microbiological control is needed. It is estimated that approximately 36 gallons would be fed into the cooling tower basin for each application. Feed is not expected to exceed 6 times per year. The feed of Spectrus NX1100 is carefully planned to be added when the tower volume is low and the cooling tower blowdown turned off. Administrative controls will be in place to assure that the blowdown is not opened until the Spectrus NX1100 has degraded due to the actions of pH, temperature, and time.

*Reverse Osmosis Cleaning Chemicals* – The plant will need to clean the ultrafiltration (UF) membranes (if included in design) and the reverse osmosis (RO) membranes on a periodic basis. The following information is typical of cleaning for UF and RO systems.

The ultrafiltration (UF) membrane will require cleaning using sodium hypochlorite and citric acid on a monthly basis. This low volume cleaning waste has an expected consumption for each of 1 gallon of hypochlorite and 2 gallons of citric acid per cleaning. The cleaning removes inorganic and organic contaminants from the membranes in separate steps. The cleaning waste is combined, neutralized if needed, and slowly sent to the plant sump system for eventual discharge.

The reverse osmosis (RO) membrane will require cleaning using Kleen MCT103 and Kleen MCT511 (typical products) on a quarterly or 6 month basis. This low volume cleaning waste has an expected consumption for each of 12 gallon of MCT103 and 12 gallons of MCT511 per cleaning. The cleaning removes inorganic and organic contaminants from the membranes in separate steps. The cleaning waste is combined, neutralized if needed, and slowly sent to the plant sump system for eventual discharge.

#### **4.2 3x1 Configuration, 9 Cycles, RO Reject to cooling tower**

Table 8, provided above, can be used to provide a summary of the expected water chemistries in various parts of the plant for 9 cycles in the cooling tower. The cooling tower blowdown represents the majority of the plant discharge and the 3x1 configuration does not change that percentage significantly. However, for the 3x1 configuration, the plant discharge flow will be 636 gpm, since the RO reject will be sent to the cooling tower:

- 3 x 1 configuration
- 9 cooling tower cycles of concentration



- RO reject (concentrate) to cooling tower as makeup

As indicated previously, these are estimates, not guarantees, of the expected chemistries and flows in various parts of the plant under normal operating conditions. Sound environmental engineering must be applied to these estimates if used for any other purpose.

| Stream number                    | MAWC        |          |            | (1)      | (14)             | (32)                      |
|----------------------------------|-------------|----------|------------|----------|------------------|---------------------------|
| Stream name                      | MAWC Normal | MAWC MAX | GE Oct 8th | MAWC MAX | Cooling tower BD | Estimated Plant Discharge |
| Parameter (mg/l except as noted) |             |          |            | Design - |                  |                           |
| Flow, gpm                        |             |          |            | 5,792    | 630              | 664                       |
| pH, standard units               | 7.6         | 7.8      | 7.1        | 7.8      | 8.4              | 8.5                       |
| Specific Conductance, 25°C, µm   | 245         | 300      | 182        | 300      | 2,854            | 2,823                     |
| Total Dissolved Solids           | 166         | 203      | 115        | 203      | 1,933            | 1,912                     |
| Alkalinity, "P", as CaCO3        |             |          |            | 0        | 0                | 6                         |
| Total Alkalinity, "M", as CaCO3  | 16          | 45       | 23         | 45       | 314              | 312                       |
| Sulfur, Total as SO4             | 60          | 42       | 42         | 42       | 475              | 469                       |
| Chloride as Cl                   | 41          | 75       | 20         | 75       | 695              | 688                       |
| Phosphate, Total as PO4          | 0.6         | 0.7      | 1.3        | 0.7      | 8                | 8.4                       |
| Nitrate, as NO3                  | 0.9         | 0.9      | 0.9        | 0.9      | 8                | 8.1                       |
| Silica, Total as SiO2            | 3.5         | 5.2      | 5.2        | 5.2      | 48               | 47                        |
| Calcium, Total as CaCO3          | 50          | 60       | 55         | 60       | 548              | 542                       |
| Magnesium, Total as CaCO3        | 20          | 25       | 22         | 25       | 229              | 226                       |
| Total Hardness as CaCO3          | 70          | 85       | 77         | 85       | 776              | 768                       |
| Sodium as Na                     | 35          | 45       | 18         | 45       | 419              | 414                       |
| Copper, Total as Cu              | 0.020       | 0.220    | 0.220      | 0.220    | 2.010            | 1.988                     |
| Iron, Total as Fe                | 0.010       | 0.100    | 0.060      | 0.100    | 0.913            | 0.904                     |
| Lead as Pb                       | 0.004       |          |            | 0.000    | 0.000            | 0.000                     |
| Manganese, Total as Mn           | 0.010       | 0.100    | 0.010      | 0.100    | 0.913            | 0.904                     |
| Zinc, Total as Zn                | 0.140       | 0.140    | 0.140      | 0.140    | 1.3              | 1.265                     |
| Total Suspended Solids           |             |          |            | 0        | 0                | 0                         |
| NH-4                             | 0.0         | 0.1      |            | 0.1      | 1                | 1.1                       |

Table 9 - Estimated wastewater discharge characteristics – 3 x 1 configuration, 9 cycles

### Additional Chemicals

*Bleach* – Liquid sodium hypochlorite will be used as the primary oxidizing biocide for the cooling tower treatment. This will be fed on a regular basis to maintain continuous chlorine residual in the cooling tower to minimize biological fouling with the cooling system. Approximately 50,000 gallons



of industrial strength bleach will be used annually. The effect (primarily increase in chlorides) of this product is shown in the above Estimated Wastewater Discharge Characteristics.

*Acid* – Sulfuric acid will be needed if the cooling tower operates at 9 cycles of concentration. The consumption would be approximately 20,000 gallons per year. The net impact on the cooling tower blowdown would be an increase in sulfate (SO<sub>4</sub>), which has already been included in the Estimated Wastewater Discharge Characteristics.

*Spectrus NX1100* – Spectrus NX1100 is a liquid non-oxidizing biocide specifically approved for use in recirculating cooling tower systems for periodic control of microbiological activity. It is fed only if it is determined that additional microbiological control is needed. It is estimated that approximately 36 gallons would be fed into the cooling tower basin for each application. Feed is not expected to exceed 6 times per year. The feed of Spectrus NX1100 is carefully planned to be added when the tower volume is low and the cooling tower blowdown turned off. Administrative controls will be in place to assure that the blowdown is not opened until the Spectrus NX1100 has degraded due to the actions of pH, temperature, and time.

*Reverse Osmosis Cleaning Chemicals* – The plant will need to clean the ultrafiltration membranes (if included in design) and the reverse osmosis membranes on a periodic basis.

The ultrafiltration (UF) membrane will require cleaning using sodium hypochlorite and citric acid on a monthly basis. This low volume cleaning waste has an expected consumption for each of 1 gallon of hypochlorite and 2 gallons of citric acid per cleaning. The cleaning removes inorganic and organic contaminants from the membranes in separate steps. The cleaning waste is combined, neutralized if needed, and slowly sent to the plant sump system for eventual discharge.

The reverse osmosis (RO) membrane will require cleaning using Kleen MCT103 and Kleen MCT511 (typical products) on a quarterly or 6 month basis. This low volume cleaning waste has an expected consumption for each of 12 gallon of MCT103 and 12 gallons of MCT511 per cleaning. The cleaning removes inorganic and organic contaminants from the membranes in separate steps. The cleaning waste is combined, neutralized if needed, and slowly sent to the plant sump system for eventual discharge.

## 5.0 MATERIAL SAFETY DATA SHEETS

Please disregard the Material Safety Data Sheets (MSDSs) sent previously. Under separate cover, GE will provide an updated set of MSDSs, which are specifically designed for PA and NJ for the following products:



| Boiler            | Cooling           | Membrane           |
|-------------------|-------------------|--------------------|
| OptiSpense HP2100 | GenGard GN        | HyperSpense MDC150 |
| OptiSpense HP3100 | Depositrol BL5400 | BetzDearborn DCL30 |
| CorTrol OS5607    | Spectrus DT1404   | Kleen MCT103       |
| Steamate NA1231   | Spectrus NX1100   | Kleen MCT511       |
|                   |                   |                    |

Our Product Stewardship group provided the following information regarding the PA DEP Reportable Hazardous Substances List...[The PA DEP 297 Reportable Hazardous Substance list appears to have materials that would also be considered OSHA Hazardous.](#) Having said that, regardless of U.S. Federal or PA/NJ MSDS any OSHA Hazardous substance present in our composition >1% would be present in MSDS Section 3. If it is a carcinogen it would be <0.1%. If I use ferric chloride as an example this is contained in Klaraid CDP1360 and identified in MSDS Section 3 for both U.S. Federal and PA MSDS. The PA/NJ MSDS discloses non-Hazardous ingredients not on Federal.



## APPENDIX A-1 – MAWC Water Quality

| DAILY TYPICAL ANALYSIS | UNIT  | BEAYER RUN SYS |           | INDIAN CREEK SYS |           | MCKEESPORT SYS |           |
|------------------------|-------|----------------|-----------|------------------|-----------|----------------|-----------|
|                        |       | Measured Level | Range     | Measured Level   | Range     | Measured Level | Range     |
| pH                     | pH    | 7.5            | 7.6-7.8   | 7.6              | 7.6-7.8   | 7.6            | 7.4-7.5   |
| Alkalinity             | ppm   | 35             | 22-56     | 16               | 10-45     | 34             | 25-37     |
| Hardness               | ppm   | 100            | 80-130    | 70               | 20-85     | 88             | 80-104    |
| Conductivity           | umhos | 270            | 250-350   | 245              | 200-300   | 230            | 210-255   |
| Turbidity              | NTU   | 0.04           | 0.02-0.10 | 0.05             | 0.03-0.11 | 0.08           | 0.03-0.08 |
| Chlorides              | ppm   | 50             | 40-60     | 41               | 35-75     | 46             | 40-57     |
| Chlorine(total)        | ppm   | 2.5            | 1.6-2.6   | 2.4              | 1.6-2.5   | 1.6            | 1.3-2.8   |
| Ammonia(free)          | ppm   | 0.08           |           | 0.04             | 0.02-0.10 | 0.0            |           |
| Iron                   | ppm   | 0.01           | 0.0-0.1   | 0.01             | 0.0-0.1   | <0.01          | 0.0-0.03  |
| Manganese              | ppm   | 0.02           | 0.0-0.1   | 0.01             | 0.0-0.1   | 0.018          | 0.0-0.03  |
| Phosphate              | ppm   | 0.84           | 0.7-0.9   | 0.62             | 0.6-0.70  | 0.9            | 0.43-0.89 |
| Sodium                 | ppm   | 30             | (a)       |                  |           | 8.5            | (a)       |
| Zinc                   | ppm   |                |           |                  |           | <0.17          | (a)       |

| CONTAMINANT            | UNIT | MCL   | BEAYER RUN SYS |       | INDIAN CREEK SYS |       | MCKEESPORT SYS |         |
|------------------------|------|-------|----------------|-------|------------------|-------|----------------|---------|
|                        |      |       | Detected Level | Range | Detected Level   | Range | Detected Level | Range   |
| <b>MICROBIOLOGICAL</b> |      |       |                |       |                  |       |                |         |
| Turbidity              | NTU  | 0.5   | 0.3            | (c)   | 0.11             | (c)   | 0.12           | (c)     |
| Bacteria               |      | P/A   | A              | (c)   | A                | (c)   | A              | (c)     |
| <b>INORGANICS</b>      |      |       |                |       |                  |       |                |         |
| Copper                 | ppm  | 1.3   | 0.09           | (b)   | 0.02             | (b)   | 0.07           | (b)     |
| Fluoride               | ppm  | 4.0   | 0.25           | (a)   | 0.24             | (a)   | ND             | 0.0-0.2 |
| Lead                   | ppb  | 15    | 5.8            | (b)   | 3.8              | (b)   | 2.82           | (b)     |
| Nitrate                | ppm  | 10    | 0.48           | (a)   | 0.89             | (a)   | ND             | (a)     |
| Nitrite                | ppm  | 1.0   | <0.01          | (a)   |                  | (a)   |                |         |
| Antimony               | ppm  | 0.006 | ND             | (a)   | ND               | (a)   | ND             | (a)     |
| Arsenic                | ppm  | 0.05  | ND             | (a)   | ND               | (a)   | ND             | (a)     |
| Barium                 | ppm  | 2.0   | ND             | (a)   | ND               | (a)   | 0.037          | (a)     |
| Beryllium              | ppm  | 0.001 | ND             | (a)   | ND               | (a)   | ND             | (a)     |
| Chromium               | ppm  | 0.1   | ND             | (a)   | ND               | (a)   | ND             | (a)     |
| Cyanide                | ppm  | 0.2   | ND             | (a)   | ND               | (a)   | ND             | (a)     |
| Mercury                | ppm  | 0.002 | ND             | (a)   | ND               | (a)   | ND             | (a)     |
| Nickel                 | ppm  | 0.1   | ND             | (a)   | ND               | (a)   | 0.0034         | (a)     |
| Selenium               | ppm  | 0.05  | ND             | (a)   | ND               | (a)   | ND             | (a)     |
| Potassium              |      |       |                |       |                  |       | 0.55           | (a)     |
| Silver                 |      |       |                |       |                  |       | <0.005         | (a)     |





|                                    | UNIT | MCL    | BEAVER RUN SYS |       | INDIAN CREEK SYS |       | MCKEESPORT SYS |       |
|------------------------------------|------|--------|----------------|-------|------------------|-------|----------------|-------|
|                                    |      |        | Detected Level | Range | Detected Level   | Range | Detected Level | Range |
| <b>SYNTHETIC ORGANIC CHEMICALS</b> |      |        |                |       |                  |       |                |       |
| Lindane                            | ppm  | 0.0002 | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Methoxychlor                       | ppm  | 0.04   | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Atrazine                           | ppm  | 0.003  | ND             | (a)   | ND               | (a)   | 0.00013        |       |
| Endothal                           | ppm  | 0.1    | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Di(2-ethylhexyl)adipate            | ppm  | 0.5    | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Di(2-ethylhexyl)phthalates         | ppm  | 0.006  | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Oxamyl (Vydate)                    | ppm  | 0.2    | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Simazine                           | ppm  | 0.004  | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Picloram                           | ppm  | 0.5    | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Hexachlorocyclopentadiene          | ppm  | 0.05   | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Carbofuran                         | ppm  | 0.04   | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Alachlor                           | ppm  | 0.002  | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Benzo(a)pyrene (PAH)               | ppm  | 0.0002 | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Pentachlorophenol                  | ppm  | 0.001  | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Dibromochloropropane (DBCP)        | ppm  | 0.0002 | ND             | (a)   | ND               | (a)   | ND             | (a)   |
| Chlordane                          | ppm  | 0.002  | ND             | (a)   | ND               | (a)   | ND             | (a)   |

|                                   | UNIT  | MCL   | BEAVER RUN SYS |           | INDIAN CREEK SYS |           | MCKEESPORT SYS |           |
|-----------------------------------|-------|-------|----------------|-----------|------------------|-----------|----------------|-----------|
|                                   |       |       | Detected Level | Range     | Detected Level   | Range     | Detected Level | Range     |
| <b>VOLATILE ORGANIC CHEMICALS</b> |       |       |                |           |                  |           |                |           |
| Benzene                           | ppm   | 0.005 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Carbon tetrachloride              | ppm   | 0.005 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Dichloroethane (1,2-)             | ppm   | 0.005 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Dichlorobenzene o-, m-            | ppm   | 0.6   | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Dichlorobenzene p-                | ppm   | 0.075 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Dichloroethylene (1,1-)           | ppm   | 0.007 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| cis-1,2-dichloroethylene          | ppm   | 0.07  | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| dichloroethylene trans-1,2-       | ppm   | 0.1   | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Dichloromethane                   | ppm   | 0.005 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Dichloropropane (1,2-)            | ppm   | 0.005 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Ethylbenzene                      | ppm   | 0.7   | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Monochlorobenzene                 | ppm   | 0.1   | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Styrene                           | ppm   | 0.1   | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| tetrachloroethylene               | ppm   | 0.005 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| toluene                           | ppm   | 1.0   | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Trichlorobenzene (1,2,4-)         | ppm   | 0.07  | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Trichloroethane (1,1,1-)          | ppm   | 0.2   | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Trichloroethane (1,1,2-)          | ppm   | 0.005 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| trichloroethylene                 | ppm   | 0.005 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| vinyl chloride                    | ppm   | 0.002 | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| xylene                            | ppm   | 10    | ND             | (a)       | ND               | (a)       | ND             | (a)       |
| Total Trihalomethanes             | ppb   | 100   | 51.5           | 24.9-37.9 | 43.6             | 22.4-46.3 | 49.2           | 10.3-71.3 |
| HAA 5                             | ppb   | 60    | 24.5           | 14.6-15.3 | 24.8             | 14.4-36.8 | 33.1           | 7.4-36.5  |
| <b>RADIOACTIVE</b>                |       |       |                |           |                  |           |                |           |
| Alpha Radon & Uranium             | ug/l  | 15    |                |           |                  |           | 1.3            | (a)       |
| Radium-226                        | pCi/L | 20    |                |           |                  |           | 0.1            | (a)       |
| Radium-228                        | pCi/L | 20    |                |           |                  |           | 0.0            | (a)       |
| Gross Beta particles              | pCi/L | 20    |                |           | 1.34             | (a)       | 4              | (a)       |
| Strontium 90                      | pCi/L |       |                |           | 0.4              | (a)       |                |           |
| Beta/Photon emitters              | pCi/L | 50    | 1.93           | (a)       |                  |           |                |           |



## APPENDIX A-2 – GEWPT Water Sample October 8, 2011

### WATER ANALYSIS REPORT

**TENASKA WESTMORELAND**  
S.Huntington Twp, PA  
US

Sampled: 08-OCT-2011  
Reported: 21-OCT-2011  
Field Rep: Soltysiak, David J.  
91002166

|  | BLR MU          | CT MU           |
|--|-----------------|-----------------|
|  | <u>V1013063</u> | <u>V1013064</u> |
| pH   | 7.1             | 7.1             |
| Specific Conductance,<br>at 25°C, µmhos                  | 181             | 182             |
| Alkalinity, "P"<br>as CaCO <sub>3</sub> , ppm            | 0               | 0               |
| Alkalinity, "M"<br>as CaCO <sub>3</sub> , ppm            | 22              | 23              |
| Sulfur, Total,<br>as SO <sub>4</sub> , ppm               | 29              | 42              |
| Chloride,<br>as Cl, ppm                                  | 20              | 19.9            |
| Hardness, Total,<br>as CaCO <sub>3</sub> , ppm           | 54              | 78              |
| Calcium Hardness, Total,<br>as CaCO <sub>3</sub> , ppm   | 39              | 55              |
| Magnesium Hardness, Total,<br>as CaCO <sub>3</sub> , ppm | 15.0            | 22              |
| Copper, Total,<br>as Cu, ppm                             | 0.22            | 0.11            |
| Iron, Total,<br>as Fe, ppm                               | < 0.05          | 0.06            |
| Sodium,<br>as Na, ppm                                    | 12.8            | 17.7            |
| Zinc, Total,<br>as Zn, ppm                               |                 | 0.14            |
| Manganese, Total,<br>as Mn, ppm                          |                 | < 0.01          |
| Phosphate, Total,<br>as PO <sub>4</sub> , ppm            | 1               | 1.3             |
| Phosphate, Ortho-,<br>as PO <sub>4</sub> , ppm           | 1.0             | 0.8             |
| Silica, Total,<br>as SiO <sub>2</sub> , ppm              | 3.8             | 5.2             |





## Appendix B – Water Balance 3 x 1 Configuration

### Preliminary Water Balance - Westmoreland County, PA



