BARA-KADE HIGH YIELD

Description:

BARA-KADE ® HIGH YIELD is a high yield Wyoming sodium bentonite that produces a high performance, multi-purpose drilling fluid. BARA-KADE® HIGH YIELD is fast mix-ing, and provides excellent viscosity, gel strengths, soil sealing, hole cleaning and lubricity.

Applications/ Functions:

* Horizontal Directional Drilling (HDD)

Advantages:

* Easy to mix and yieldsa multi-purpose, high viscosity slurry
* Provides a stable slurry without separation for prolonged periods
* Compatible with drilling mud additives, cement and other construction additives

Screen Analysis:

	Typical	Specification
* Dry Screen, percent minus 200 mesh	70-80	67.5 min
* Wet Screen, percent plus 200 mesh	1.0 - 3.5	4 max

Typical Properties:

	Typical	Specification
* Moisture, percent	9.0 - 11.0	12 Max
* Viscosity, FANN® viscometer, 600 rpm @ 2.8	26-35	24 Min
* Filtrate, 30 min. @ 100 psi	20-25	27 cm3 Max.
* Specific Gravity	2.5-2.7	
* Bulk Density (lbs per ft3 compacted)	68-75	

Availability:

BARA-KADE® HIGH YIELD can be purchased through Bentonite Performance Minerals LLC assigned reseller Drilling Mud Direct, LLC.

DMD
Drilling Mud Direct, LLC

MATERIAL SAFETY DATA SHEET

Product Trade Name: BARA-KADE® HIGH YIELD BENTONITE

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: **BARA-KADE® HIGH YIELD BENTONITE**
Synonyms:
Chemical Family: Mineral
Application: Additive

Manufacturer:
BENTONITE Performance Minerals LLC
3000 N Sam Houston Parkway East
Houston, TX 77032
Telephone: (281) 871-7900
Fax: (281) 871-7940
Emergency Telephone: (281) 575-5000

Supplier:
DRILLING MUD DIRECT, LLC
8 Inverness Drive East, Suite #245
Englewood, CO 80112
Telephone: (720) 489-0300
Fax: (720) 489-0440

Prepared By:
Chemical Compliance
Telephone: 1-580-251-4335
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2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Bentonite	1302-78-9	60 - 100%	Not applicable	Not applicable
Crystalline silica, tridymite	15468-32-3	0 - 1%	0.05mg/m^3	1/2 x $\frac{10mg/m^3}{\%SiO2+2}$
Crystalline silica, cristobalite	14464-46-1	0 - 1%	0.025 mg/m^3	1/2 x $\frac{10\ mg/m^3}{\%SiO2+2}$
Crystalline silica, quartz	14808-60-7	1 - 5%	0.025 mg/m^3	$\frac{10\ mg/m^3}{\%SiO2+2}$

More restrictive limits may be enforeced by some states, agencies, or other authorities.

DMD
Drilling Mud Direct, LLC

3. HAZARDS IDENTIFICATION

Hazard Overview:

CAUTION! - ACUTE HEALTH HAZARD
May cause eye and respiratory irritation.

DANGER! - CHRONIC HEALTH HAZARD
Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Review the Material Safety Data Sheet (MSDS) for this product, which has been provided to your employer.

4. FIRST AID MEASURES

Inhalation: If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin: Wash with soap and water. Get medical attention if irritation persists.

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Ingestion: Under normal conditions, first aid procedures are not required.

Notes to Physician: Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media	All standard firefighting media.
Special Exposure Hazards	Not applicable.
Special Protective Equipment for Fire-Fighters	Not applicable.
NFPA Ratings:	Health 0, Flammability 0, Reactivity 0
HMIS Ratings:	Health 0*, Flammability 0, Physical Hazard 0 , PPE: E

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment. Avoid creating and breathing dust.
Environmental Precautionary Measures	None known.
Procedure for Cleaning/ Absorption	Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

7. HANDLING AND STORAGE

Handling Precautions	This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.
Storage Information	Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Do not reuse empty container.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls	Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits listed in Section 2.
Respiratory Protection	Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product.
Hand Protection	Normal work gloves.
Skin Protection	Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.
Eye Protection	Wear safety glasses or goggles to protect against exposure.
Other Precautions	None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Color:	Various
Odor:	Oderless
pH:	8-10
Specific Gravity @ 20 C (Water=1):	2.65
Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	50-70
Boiling Point/Range (F):	Not Determined
Boiling Point/ Range (C):	Not Determined
Freezing Point/ Range (F):	Not Determined

Freezing Point/ Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Insoluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistrokes):	Not Determined
Partition Coefficient/n-Octano/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Hydrofluoric acid.
Hazardous Decomposition:	Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).
Additional Guidelines:	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A). Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).
Skin Contact	May cause mechanical skin irritation.
Eye Contact	May cause eye irritation.
Ingestion	None known

Aggravated Medical Conditions

Individuals with respiratory disease, including but not limited to asthma and bronchitis, or subject to eye irritation, should not be exposed to quartz dust.

Chronic Effects/ Carcinogenicity

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Other Information

For further information consult "Adverse Effects of Crystalline Silica Exposure" published by the American Thoracic Society Medical Section of the American Lung Association, American Journal of Respiratory and Critical Care Medicine, Volume 155, pages 761-768 (1997).

Toxicity Tests

Oral Toxicity:	Not Determined
Dermal Toxicity:	Not Determined
Inhalation Toxicity:	Not Determined
Primary Irritation Effect:	Not Determined
Carcinogenicity:	Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997).
Genotoxicity:	Not Determined
Reproductive/ Developmental Toxicity:	Not Determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not Determined

Persistence/Degradability Not Determined

Bio-accumulation Not Determined

Ecotoxicological Information

Acute Fish Toxicity: TLM96: 10000 ppm (Oncorhynchus mykiss)
Acute Crustaceans Toxicity: Not Determined
Acute Algae Toxicity: Not Determined

Chemical Fate Information Not Determined

Other Information Not Applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Dispose of material according to ferderal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT
Not restricted

Canadian TDG
Not restricted

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Shipping Information
Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not Applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Chronic Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/ Superfund Reportable Spill Quantity	Not Applicable
EPA RCA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	The California Proposition 65 regulations apply to this product.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory.
WHMIS Hazard Class	Crystalline silica

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****