

Revision date: March 1, 2019

1. Identification

Product Name:	Calciment
Synonyms:	High Calcium Lime Kiln Dust, Lime Kiln Dust, LKD, Envirolime , CKD, Cement Kiln Dust
Recommended Uses:	Manufacture of glass, brick, block and other building materials; pH adjustment; flocculation; soil conditioning; soil stabilization; solidification and dewatering.
Distributor:	MIntek Resources
	3725 Pentagon Blvd. Suite 100 Beavercreek, OH 45431 Phone: 888-431-0218
Emergency Contact:	ChemTel Inc.: (800) 255-3924 (MIS8507735)

2. Hazards Identification

luzul us lucilitineut			
GHS	Physical Hazards		
classification	None		
	Health Hazard Skin Irri	-	Category 2
	Eye Damage		Category 1
	Carcinogenicity		Category 1A
	Specific Target Organ Toxicity – Single Exposure		Category 3
	Specific	Target Organ Toxicity – Repeated Exposure	Category 1
GHS Label	Signal Word:	Danger	
Elements:	Hazard Statements:	Causes skin irritation. Causes serious eye damage. May cause respiratory irritation. May cause cancer through inhalation Causes damage to lungs through prolonged of inhalation. May react violently with water, releasing heat combustible materials.	



Safety Data Sheet Calciment[™]

Revision date: March 1, 2019

Precautionary	Obtain special instructions before use.
Statements:	Do not handle until all safety precautions have been read and
	understood.
	Keep container tightly closed
	Do not breathe dust.
	Wash thoroughly after handling.
	Do not eat, drink or smoke when using this product.
	Use only outdoors or in well-ventilated area
	Wear protective gloves, clothing and eye protection
	Do not use water on material spills.
Pictograms:	\land \land \land



3. Composition

Chemical name	<u>% by weight</u>	CAS#	
Calcium carbonate	0-90	1317-65-3	
Calcium oxide	0-50	1305-788	
Calcium hydroxide	0-70	1305-62-0	
Calcium magnesium carbonate	0-50	16389-88-1	
Calcium magnesium oxide	0-50	37247-91-9	
Magnesium carbonate	0-5	546-93-0	
Magnesium oxide	0-5	1309-48-4	
Silica-crystalline quartz	< 10	14808-60-7	

4. First Aid Measures

Eyes:		vith generous amounts of water for at least 15 minutes. Pull back all lime dust has been washed out. Seek medical attention eyes.
Skin:	Wash exposed area with	large amounts of water. Seek medical attention immediately.
Ingestion:	•	Seek medical attention immediately. Never give anything by to do so by medical personnel.
Inhalation:	Move victim to fresh air. give artificial respiration	Seek medical attention if necessary. If breathing has stopped,
Most Importa Symptoms:	nt Irritation of s	skin, eyes, gastrointestinal tract or respiratory tract.
Immediate me treatment?	edical attention / special	See first aid information above. Note to Physicians: Provide general supportive measures and treat symptomatically.



Revision date: March 1, 2019

5. Fire Fighting Measures	
Suitable (and unsuitable) fire extinguishing media:	Use dry chemical fire extinguisher. Do not use water or halogenated compounds, except that large amounts of water may be used to deluge small quantities of this product.
Specific hazards arising from the product	Inhalation, skin or eye contact, can result in serious injury. This product is not combustible or flammable. However, this product may react violently with water, and can release heat sufficient to ignite combustible materials. This product is not considered to be an explosion hazard, although reaction with water or other incompatible materials may rupture containers. When this product is wet, it can be very slippery and can result in a slip hazard. Hazardous Combustion Products: None.
Special protective equipment and precautions for fire fighters	Wear full fire-fighting turn-out gear (full Bunker gear), and respiratory protection (SCBA) to prevent inhalation, skin or eye contact.

6. Accidental Release Measures

Personal precautions, protective equipment, emergency procedures:

Avoid inhalation, eye and skin contact. Avoid generating airborne dust. Wear appropriate protective clothing as described in section 8.

Methods and materials for containment and clean up:

Utilize cleanup methods that minimize generating dust: vacuum. Avoid dry sweeping. Do not use water on large spills, as this product may react violently with water and release heat. Residue on surfaces may be removed with copious amount of water or vinegar.

7. Handling & Storage

Safe Handling:	Avoid inhalation, skin and eye contact. Avoid generating airborne dust. An eye wash station should be readily available when this product is handled.
Safe Storage:	Keep in tightly closed containers. Protect containers from physical damage. Store in a cool, dry, and well-ventilated location. Do not store near incompatible materials (see Section 10 below). Keep away from moisture. Long-term storage in aluminum containers is not recommended, as calcium oxide may corrode aluminum over long periods of time



8. Exposure Controls/Personal Protection

Occupational Exposure Limits	OSHA PEL	ACGIH TLV	Opt Dog 922 TM/AEV
			Ont. Reg. 833 TWAEV
	(mg/m ³)	(mg/m ³)	(mg/m ³)
Calcium carbonate	15	10	10
	5 (respirable)		
Calcium oxide	5	2	2
Calcium hydroxide	15 (total)	5	5
	5 (respirable)		
Calcium magnesium carbonate	-	-	-
Calcium magnesium oxide	-	-	-
Magnesium carbonate	15 (total)	10	10
	5 (respirable)		
Magnesium oxide	15	10	10
silica - crystalline quartz	30 / (% silica +2) (total)	0.025	0.1
-	10 / (% silica +2) (respirable)	(respirable)	

Individual Protection Measures (Personal Protective Equipment):

•	
Specific Eye / Face Protection:	Safety glasses with side shields. In windy conditions, or if work activity generates elevated airborne dust levels, dust proof or chemical goggles are recommended. Contact lenses should not be worn.
Specific Skin Protection:	When there is a risk of skin contact, wear appropriate clothing and gloves to prevent contact.
Specific Respiratory Protection:	If exposure limits are exceeded, an approved particulate respirator, or supplied air respirator, appropriate for the airborne concentrations, should be used. Selection and use of the respiratory protective equipment must be in accordance with applicable regulations and good industrial hygiene practices.
Other:	An emergency eye wash fountain and shower are recommended.

exposure below occupational exposure limits.

Use with adequate general or local exhaust ventilation and to maintain

Appearance:White or grayish white materialOdor:OdorlessOdor threshold:Not ApplicablepH at 25 degrees C:12.45Melting Point:°F (1410 °C)Boiling Point and range:°F (1565 °C)Flash Point:Not Applicable

9. Physical & Chemical Properties

Engineering Controls:



Evaporation Rate:	Not Applicable
Flammability:	Not Applicable
Upper/lower flammability or explosiv	e limits Not Applicable
Vapor pressure/density:	Non Volatile
Relative density:	2.4 - 3.0
Solubility:	0.100- 0.125 g/100g - but reacts with water to produce $Ca(OH)_2$ and heat Soluble in acids, glycerin, and sugar solutions
Partition coefficient: n-octanol/water	Not applicable
Auto-ignition temperature:	Not Available
Decomposition temperature:	Not available
Viscosity:	Not Applicable

10. Stability & Reactivity

Reactivity:	Reacts violently with water to form calcium hydroxide, releasing heat. Reacts with acids to form calcium salts, releasing heat. Reacts with carbon dioxide in air to form calcium carbonate. See also Incompatibility below.
Chemical stability:	Stable under normal storage and handling conditions.
Possibility of Hazardous Reactions:	See "reactivity" above.
Conditions to avoid:	Vicinity of incompatible materials.
Incompatibility:	This product should not be mixed or stored with the following materials, due to the potential for violent reaction and release of heat: • water (unless in a controlled process) • acids • reactive fluoridated compounds • reactive brominated compounds • reactive powdered metals • reactive phosphorous compounds • aluminum powder • organic acid anhydrides • nitro-organic compounds • interhalogenated compounds
Hazardous decomposition products:	None



11. Toxicological Information

Likely routes of exposure & symptoms:			
Eyes:	Contact can cause severe irritation or burning of eyes, including permanent damage.		
Skin:	Contact car moisture.	n cause severe irritation or burning of skin, especially in the presence of	
Ingestion:	•	This product can cause severe irritation or burning of gastrointestinal tract if swallowed.	
Inhalation:	This produc	ct can cause severe irritation of the respiratory system.	
Chronic health effe	cts:	This product contains trace amounts of crystalline silica. Prolonged or repeated inhalation of respirable crystalline silica can cause silicosis, as serious lung disease.	
Respiratory or skin sensitization:		This material is not known to cause sensitization	
Germ cell mutageni	icity:	No data available.	
Carcinogenicity:		This product is not listed as carcinogenic by OSHA, IARC, NTP, ACGIH, or the EU Directives. This product may contain trace amounts of crystalline silica quartz which is listed by IARC as "Carcinogenic to Humans" (Group 1) and "Known to be a Human Carcinogen" by NTP (National Toxicology Program).	
Reproductive toxici	ty:	No Data Available.	
Numerical Measure Toxicity	es of	Crystalline Silica: Oral (rat) LD ₅₀ > 22,500 mg/kg Calcium hydroxide: Oral (rad) LD ₅₀ : 7340 mg/kg Calcium oxide: Oral (rat) LD ₅₀ : 3059 mg/kg	

12. Ecological Information

Because of the elevated pH of this product, it might be expected to produce some ecotoxicity upon exposure to certain aquatic organisms and aquatic systems in high concentrations This material shows no bioaccumulation effect or food chain concentration toxicity.

13. Disposal Considerations

Dispose of contents in accordance with federal, state, provincial and local regulations.

14. Transport Information

UN Number	UN1910
UN Proper shipping name	Calcium Oxide
Transport Hazard class(es)	When transported by air only: Hazard Class 8-Corrosive
Packing group	When transported by air only: Packing Group III
Environmental hazards	This material is alkaline and if released into water or moist soil will cause an
	increase in pH



Safety Data Sheet

Revision date: March 1, 2019

Transport in bulk (according to Annex II of MARPOL 73/79 and the IBC Code:

Special precautions which a user needs to be aware of When being transported by air, calcium oxide is classified in the Department of Transportation (DOT) regulations as a hazardous material. (49 CFR 172.101). For aircraft transport only, Calcium Oxide is classified as Hazard Class 8-Corrosive, UN1910, Packing Group III. For passenger aircraft, the maximum net quantity allowed per container is 25 kg. For cargo aircraft, the maximum net quantity allowed per container is 100 kg. For quantities greater than 25 kg up to and including 100 kg, the container shall be labeled with CARGO AIRCRAFT ONLY. Because express carriers (i.e., Federal Express, Airborne Express, and United Parcel Service) ship by air, calcium oxide presented to these carriers for shipment must be packaged, marked, and labeled in accordance with IATA requirements, and must be accompanied by the appropriate shipping documentation. Only personnel trained and certified under applicable DOT Hazardous Materials Regulations (contained in Title 49 of the Code of Federal Regulations) may prepare any calcium oxide product for air transport. Calcium oxide is not classified as a hazardous material by DOT when transported by means other than by air.

15. Regulatory Information

CERCLA Hazardous Substances				Not listed
SARA Toxic Chemical (40 CFR 372.65)	ARA Toxic Chemical (40 CFR 372.65)			Not listed
SARA Section 302 Extremely Hazardous	SARA Section 302 Extremely Hazardous Substances (40 CFR 355)			Not listed
SARA 311/312	ARA 311/312			Not listed
SARA Section 313 Toxic Chemicals reporting requirements			None	
Threshold planning quantity (TPQ)			Not listed	
RCRA Hazardous Waste Classification (40 CFR 261)			Not Classified	
EPA Toxic Substances Control Act (TSCA) Status	All of the c	compone	nts of this proc	luct are listed on the TSCA
California Proposition 65		•	e silica particula Fornia to cause	ates of respirable size are known cancer.
NFPA ratings	Health: 3	Fire: 0	Reactivity: 2	₩
HMIS Ratings	Health: 3	Fire: 0	Reactivity: 2	Personal protection: E
OSHA Specifically regulated substance (29 CFR 1910) Not list			Not listed	
OSHA Air contaminant (29 CFR 1910.100	00, Table Z-:	1, Z-1-A)		Listed
MSHA	Not listed			
Canada DSL	Listed			



Revision date: March 1, 2019

Canadian WHMIS Classification		D2A, Materials Causing other toxic effects.	TP
		E, Corrosive Material	
Canada CPR	•	classified in accordance with the hazar a Canada and this SDS contains all the	

16. Other	Information

List of GH	5 H315: Causes skin irritation	H315: Causes skin irritation				
Hazard	H318: Causes serious eye d	H318: Causes serious eye damage				
Statement	s: H335: May cause respirato	H335: May cause respiratory irritation.				
	H350: May cause cancer th	H350: May cause cancer through inhalation				
	H372: Causes damage to lu	H372: Causes damage to lungs through prolonged or repeated exposure by inhalation.				
List of GH	5 P201: Obtain special instru	ctions before	use.			
Precaution	ary P202: Do not handle until a	P202: Do not handle until all safety precautions have been read and understood.				
Statemen	s: P233: Keep container tight	P233: Keep container tightly closed				
	P260: Do not breathe dust.	P260: Do not breathe dust.				
	P264: Wash thoroughly after	P264: Wash thoroughly after handling. P270: Do not eat, drink or smoke when using this product. P271: Use only outdoors or in well-ventilated area				
	P270: Do not eat, drink or s					
	P271: Use only outdoors or					
	P280: Wear protective glov	P280: Wear protective gloves, clothing and eye protection				
<u>Abbreviat</u>	ons					
CERCLA	Comprehensive Environmental		Resource Conservation and Recovery Act			
	Response, Compensation and Liability					
	Act					
SARA	Superfund Amendments and	IARC	International Agency for Research on Cancer			

Reauthorization Act

NTP National Toxicology Program

The information contained herein is believed to be accurate and reliable as of the date hereof. However, Mintek Resources makes no representation, warranty or guarantee as to results or as to the information's accuracy, reliability or completeness. Mintek Resources has no liability for any loss or damage that may result from use of the information. Each user is responsible to review this information, satisfy itself as to the information's suitability and completeness, and circulate the information to its employees, customers and other appropriate third parties.