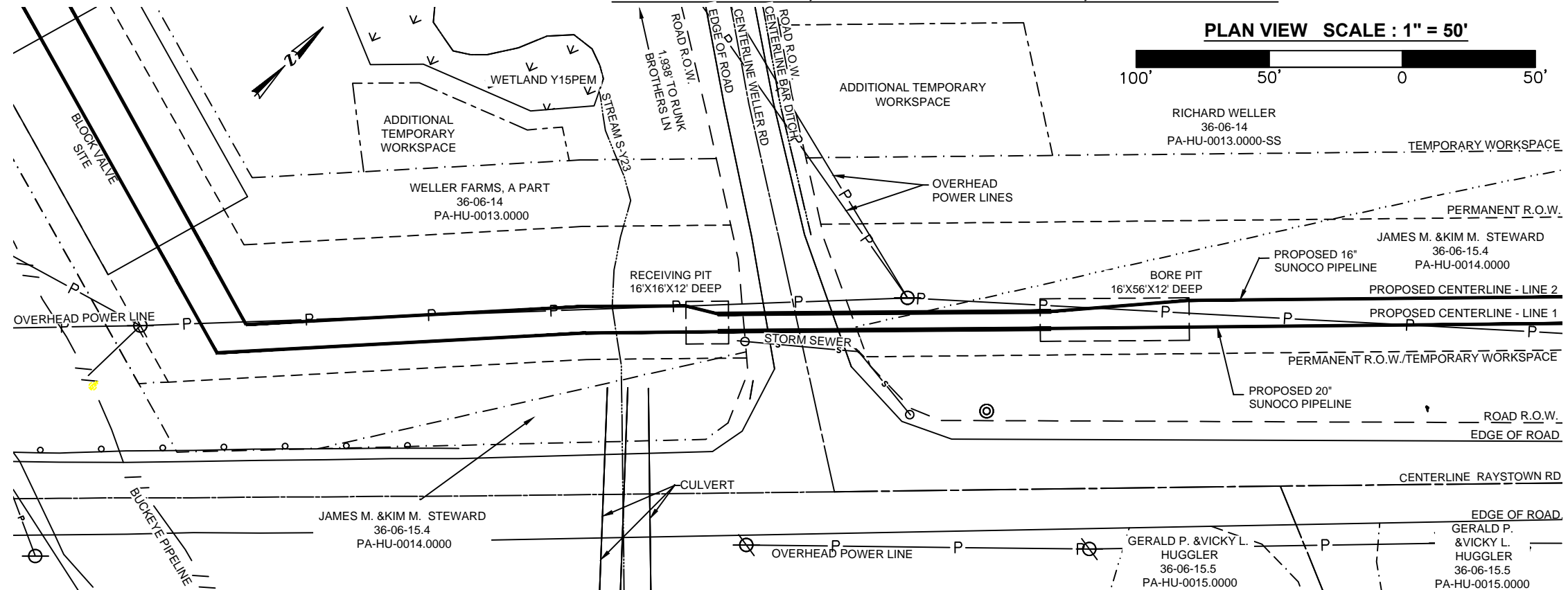
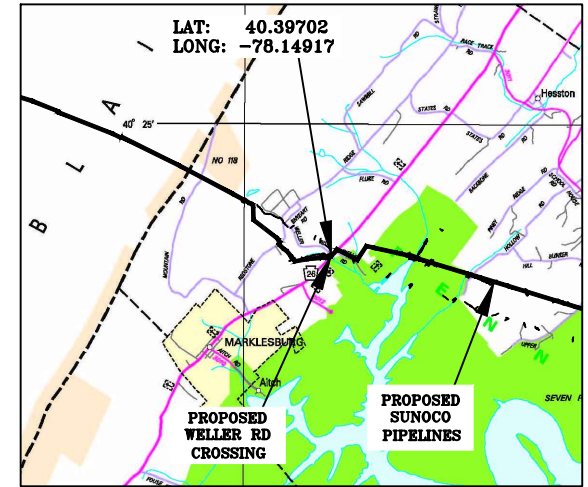
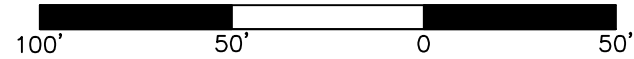


**PENN TOWNSHIP, HUNTINGDON COUNTY, PENNSYLVANIA**



PLAN VIEW SCALE : 1" = 50'

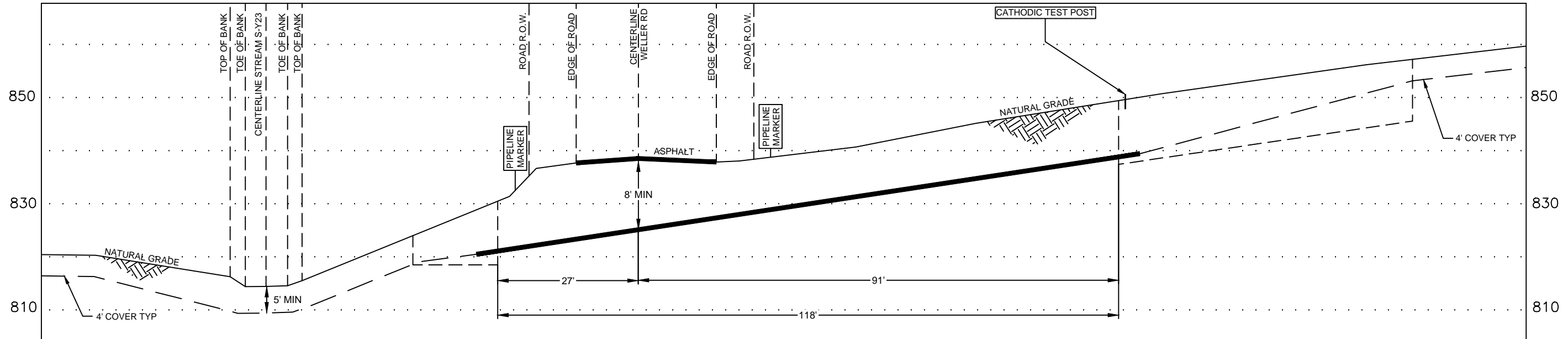


AERIAL VIEW SCALE: 1" = 2MI

**DRAWING LEGEND**

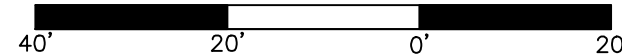
- - - - - PERMANENT R.O.W.
- - - - - TEMPORARY WORKSPACE
- - - - - ADDITIONAL TEMPORARY WORKSPACE
- - - - - ROAD R.O.W.
- - - - - PROPERTY LINE
- ⊙ POWER POLE
- ⊕ OVERHEAD POWER LINE
- - - - - CENTERLINE WATERWAY
- ⊙ GUY POLE
- ⊕ INLET

**WELLER ROAD/T-419**



**PROFILE**

HORIZ. SCALE : 1" = 20'  
VERT. SCALE : 1" = 20'



**CONSTRUCTION NOTES (APPLIES TO BOTH 16" & 20" PIPELINES)**

1. 20" WELDED STEEL PIPE 20" OD x .456 WT., X-65, API 5L, PSL2, ERW, BFW, DRL
2. 16" WELDED STEEL PIPE 16" OD x .438 WT., X-70, API 5L, PSL2, ERW, BFW
3. COATING: 14-16 MILS OF 3M SCOTCHKOTE TM 6233 FBE WITH 40 MILS MIN. DFT POWERCRETE R95
4. DESIGN FACTOR: 0.50 (HOOP STRESS)
5. DESIGN PSI: 1480 PSIG TEST PSI: 1850 PSIG
6. THE COATING ON THE CARRIER PIPE SHALL BE INSPECTED IMMEDIATELY PRIOR TO ITS INSTALLATION AND ALL DAMAGED COATING SHALL BE REPAIRED IN ACCORDANCE WITH SUNOCO PIPELINE SPECIFICATIONS
7. INSTALL CATHODIC PROTECTION TEST LEADS AS SPECIFIED ON THE ALIGNMENT SHEETS OR SUNOCO CORROSION TECHNICIAN
8. WELDED JOINTS INSIDE R.O.W. SHALL BE 100% X-RAYED
9. CONTRACTOR WILL MAINTAIN A MINIMUM 4' OF COVER TO THE TOP OF PIPE USING FIELD BENDS
10. CONTRACTOR WILL MAINTAIN A MINIMUM 24" OF COVER FROM ALL EXISTING UTILITIES.
11. IN ADDITION TO THE SITE SPECIFIC INFORMATION PROVIDED IN THIS DRAWING, GENERAL REQUIREMENTS INCLUDED IN ALIGNMENT SHEETS, PERMITS AND APPROVAL FROM FEDERAL, STATE, AND LOCAL AGENCIES ALSO APPLY.
12. CONTRACTOR SHALL USE THE "ONE CALL" SYSTEM PRIOR TO BEGINNING WORK. CONTRACTOR SHALL BE RESPONSIBLE TO LOCATE AND VERIFY ALL PARALLEL AND CROSSED UTILITIES PRIOR TO EXCAVATION OR CONSTRUCTION (AND MONITOR DURING EXCAVATION OR CONSTRUCTION). THIS DRAWING SHALL NOT CONSTITUTE VERIFICATION OF LOCATION, QUANTITY, SIZE, DEPTH, OR TYPES OF EXISTING UTILITIES.
13. EMERGENCY CONTACT INFORMATION: SEE INCLUDED COMPANY INFORMATION
14. SUNOCO PIPELINE, L.P. WILL BE AVAILABLE 24/7 FOR EMERGENCY AT 800-786-7440 IF SUCH A PROBLEM SHOULD ARISE.

**COORDINATE SYSTEM**

PENNSYLVANIA STATE PLANE SOUTH NAD 83 US FEET

R.O.W. INGRESS  
X=1857297.22  
Y=387732.13

R.O.W. EGRESS  
X=1857326.91  
Y=387762.40

**24/7 CONTACT INFO & PIPE MARKER INFO:**

**SUNOCO PIPELINE L.P.**  
525 FRITZTOWN ROAD  
SINKING SPRING, PA 19608  
PHONE NUMBER: 800-786-7440  
NATURAL GAS PIPELINE

CENTERLINE REV DATE: 10-20-2016

<b>SUNOCO</b>	
WELLER ROAD/T-419	
PENN TOWNSHIP, HUNTINGDON CO., PA	
02/19/15 REVISED	SCALE AS NOTED
DWG #: PPP-PA-HU-0013.0000-RD	
Prepared by	TRICO SURVEYING AND MAPPING BLOOMINGTON, INDIANA WWW.TRICOSURVEYING.COM
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