



- DESIGN AND CONSTRUCTION:
- CONTRACTOR SHALL FIELD VERIFY DEPTH OF ALL EXISTING UTILITIES SHOWN OR NOT SHOWN ON THIS DRAWING.
 - THE MINIMUM SEPARATION DISTANCE FROM EXISTING SUBSURFACE UTILITIES SHALL NOT BE LESS THAN 10 FEET AS MEASURED FROM THE OUTSIDE EDGE OF THE UTILITY TO OUTSIDE OF PROPOSED PIPELINE.
 - DESIGNED IN ACCORDANCE WITH CFR 49 195 & ASME B31.4
 - CROSSING PIPE SPECIFICATION:
HDD HORZ. LENGTH (L)=5843'
HDD PIPE LENGTH (S)=5885'
20" x 0.456" W.T., X-65, API5L, PSL2, ERW, BFW
COATING: 14-16 MILS FBE WITH 40 MILS MIN. ARO (POWERCRETE R95)
 - INTERNAL DESIGN PRESSURE 1480 PSIG (SEAM FACTOR 1.0, DESIGN FACTOR 0.50 (HOOP STRESS)).
 - INSTALLATION METHOD: HORIZONTAL DIRECTIONAL DRILL (HDD).
 - PIPELINE WARNING MARKERS SHALL BE INSTALLED ON BOTH SIDES OF ALL ROAD, RAILWAY, AND STREAM CROSSINGS.
 - CARRIER PIPE NOT ENCASED.
 - PIPE / AMBIENT TEMPERATURE MUST BE NO LESS THAN 30°F DURING PULLBACK WITHOUT PRIOR WRITTEN APPROVAL FROM THE ENGINEER.
 - CONDUCT 4-HOUR PRE-INSTALLATION HYDROTEST OF HDD PIPE STRING TO MINIMUM 1850 PSIG.
 - PIPELINE AND CROSSING TO BE INSTALLED AND MAINTAINED IN ACCORDANCE WITH LAST APPROVED AMERICAN RAILWAY ENGINEERING AND MAINTENANCE OF WAY ASSOCIATION SPECIFICATIONS FOR PIPELINES CONVEYING FLAMMABLE AND NON-FLAMMABLE SUBSTANCES.
 - BLASTING NOT PERMITTED.
 - SEE SUNOCO PENNSYLVANIA PIPELINE PROJECT ESRI WEBMAP FOR ACCESS ROAD ALIGNMENT.

NOTES

- ALL COORDINATES SHOWN ARE IN LATITUDE AND LONGITUDE. ALL MSL ELEVATIONS ARE NAD83
- STATIONING IS BASED ON HORIZONTAL DISTANCES.
- ROONEY ENGINEERING, INC. AND SUNOCO PIPELINE, LP ARE NOT RESPONSIBLE FOR LOCATION OF FOREIGN UTILITIES SHOWN IN PLOT PLAN OR PROFILE. THE INFORMATION SHOWN HEREON IS FURNISHED WITHOUT LIABILITY ON THE PART OF ROONEY ENGINEERING, INC. AND SUNOCO PIPELINE, LP, FOR ANY DAMAGES RESULTING FROM ERRORS OR OMISSIONS THEREIN.
- CONTRACTOR IS RESPONSIBLE FOR LOCATING ALL UTILITIES. CONTACT ONE CALL AT 811 PRIOR TO DIGGING.
- SUNOCO EMERGENCY HOTLINE NUMBER IS #1-800-786-7440.

REF. DRAWING		REVISIONS	
ES-4.20	TO ES-4.04	NO.	DESCRIPTION
SHEET 13	SHEET 2	EP2	REVISED PER PADEP COMMENTS RECEIVED 09-06-16
		EP1	REVISED PER PADEP COMMENTS
		EP	
		B	ISSUED FOR BID
		A	ISSUED FOR REVIEW
DWG NO	DWG NO	NO.	DESCRIPTION

Sunoco Logistics Partners L.P.

TETRA TECH ROONEY
(303) 792-5911

SUNOCO PIPELINE, L.P.

20-INCH HORIZONTAL DIRECTIONAL DRILL
SUSQUEHANNA RIVER
PENNSYLVANIA PIPELINE PROJECT

SCALE: 1"=250'
DWG. NO: PA-YO-0063.0000-RRb