





DESIGN AND CONSTRUCTION:

- CONTRACTOR SHALL FIELD VERIFY DEPTH OF ALL EXITING UTILITIES SHOWN OR NOT SHOWN ON THIS DRAWING.
- THE MINIMUM SEPARATION DISTANCE FROM EXISTING SUBSURFACE UTILITIES SHALL NOT BE LESS. THE MINIMUM SEPARATION DISTANCE FROM EXISTING SUBSURFACE UTILITIES SHALL NOT BE LESS
 THAN 10 FEET AS MEASURED FROM THE OUTSIDE EDGE OF THE UTILITY TO OUTSIDE OF PROPOSED
 PIPELINE
 DESIGNED IN ACCORDANCE WITH CFR 49 195 & ASME B31.4
 CROSSING PIPE SPECIFICATION:
 HDD HORZ. LENGTH (L=):1245'
 HDD PIPE LENGTH (S=):1253'
 20" x 0.456" W.T., X-65, APISL, PSL2, ERW, BFW
 COATING: 14.16 MIS SEPE WITH 20.35 MIII, ARD (POWERCRETE R95)

- 5. INTERNAL DESIGN PRESSURE 1480 PSIG (SEAM FACTOR 1.0, DESIGH FACTOR 0.50).
- INTERNAL DESIGN PRESSURE 1400 PSIG (SERIP PACTOR 1), DESIGN FACTOR (33), INSTALLATION METHOD: HORIZONTAL DIRECTIONAL DRILL (HDD).
 PIPELINE WARNING MARKERS SHALL BE INSTALLED ON BOTH SIDES OF ALL ROAD, RAILWAY, AND STREAM GROSSINGS.
- STREAM CROSSINGS.

 8. CARRIER PIPE NOT ENCASED.

 9. PIPE / AMBIENT TEMPERATURE MUST BE NO LESS THAN 30°F DURING PULLBACK WITHOUT PRIOR WRITTEN APPROVAL FROM THE ENGINEER.

 10. CONDUCT 4-HOUR PRE-INSTALLATION HYDROTEST OF HDD PIPE STRING TO MINIMUM 1850 PSIG.

 11. SEE SUNOCO PENNSYLVANIA PIPELINE PROJECT ESRI WEBMAP FOR ACCESS ROAD ALIGNMENT.
- 12. SUNOCO PIPELINE, L.P.'S HORIZONTAL DIRECTIONAL DRILL INADVERTENT RETURN CONTINGENCY PLAN WILL BE IMPLEMENTED AT ALL TIMES.

 13. SUNOCO PIPELINE, L.P.'S EROSION AND SEDIMENTATION CONTROL PLAN WILL BE IMPLEMENTED AT ALL

COATING: 14-16 MILS FBE WITH 30-35 MIL ARO (POWERCRETE R95)											
NOTES	REF. DRAWING				REVISIONS						
2. STATIONING IS BASED ON HORIZONTAL DISTANCES.	ES-4.64	TO ES-4.65	EROSION & SEDIMENT PLAN	EP2	REVISED PER PADEP COMMENTS RECEIVED 09-06-16	MRS	09/30/16	RMB	09/30/16	AAW ()9/30/16
	SHEET 37	TO SHEET	7 AERIAL SITE PLAN	EP1	REVISED PER PADEP COMMENTS	MRS	05/10/16	RMB	05/10/16	AAW ()5/10/16
				EP		JTW	02/26/16	RMB	02/26/16	AAW ()2/26/16
				С	ADDED GEOTECH INFO	MRS	09/15/15	RMB	09/15/15	AAW (09/15/15
				В	ISSUED FOR BID	MRS	07/31/15	RMB	07/31/15	AAW ()7/31/15
				А	ISSUED FOR REVIEW	JAM	03/25/15	RMB	03/25/15	AAW 0)3/25/15
	DWG NO	DWG	NO DESCRIPTION	NO.	DESCRIPTION	BY	DATE	CHK	DATE	APP	DATE



20-INCH HORIZONTAL DIRECTIONAL DRILL PENNSYLVANIA PIPELINE PROJECT

SUNOCO PIPELINE, L.P.

TETRA TECH ROONEY (303) 792-5911

DWG. NO: PA-CU-0136.0003-RD SCALE: 1"=150'