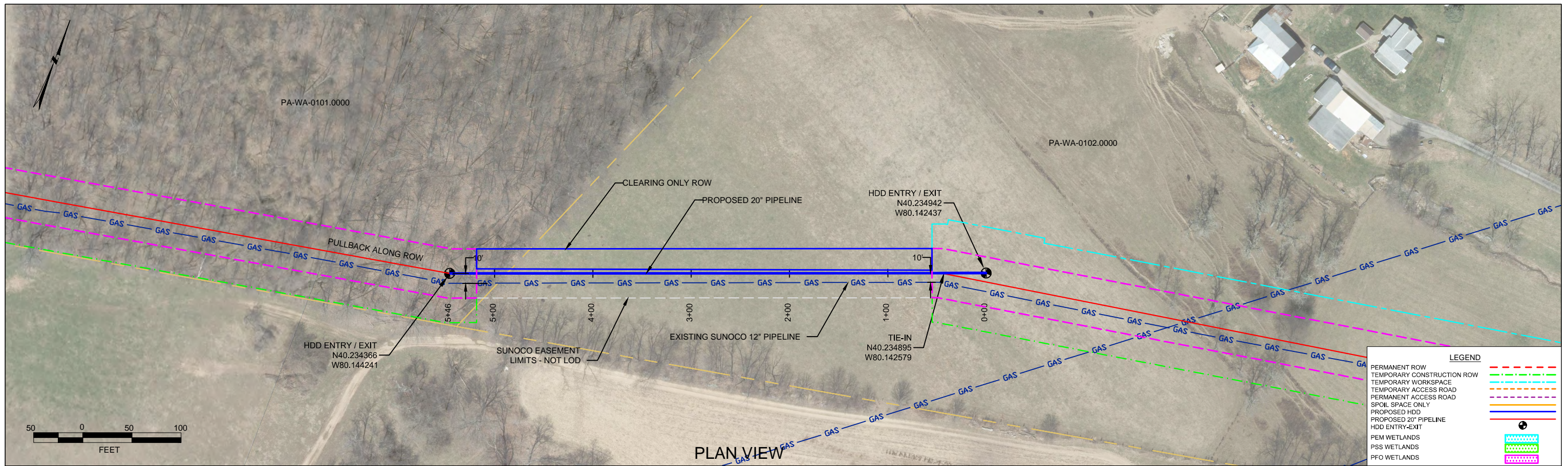


HDD PA-WA-0102.0000-SR

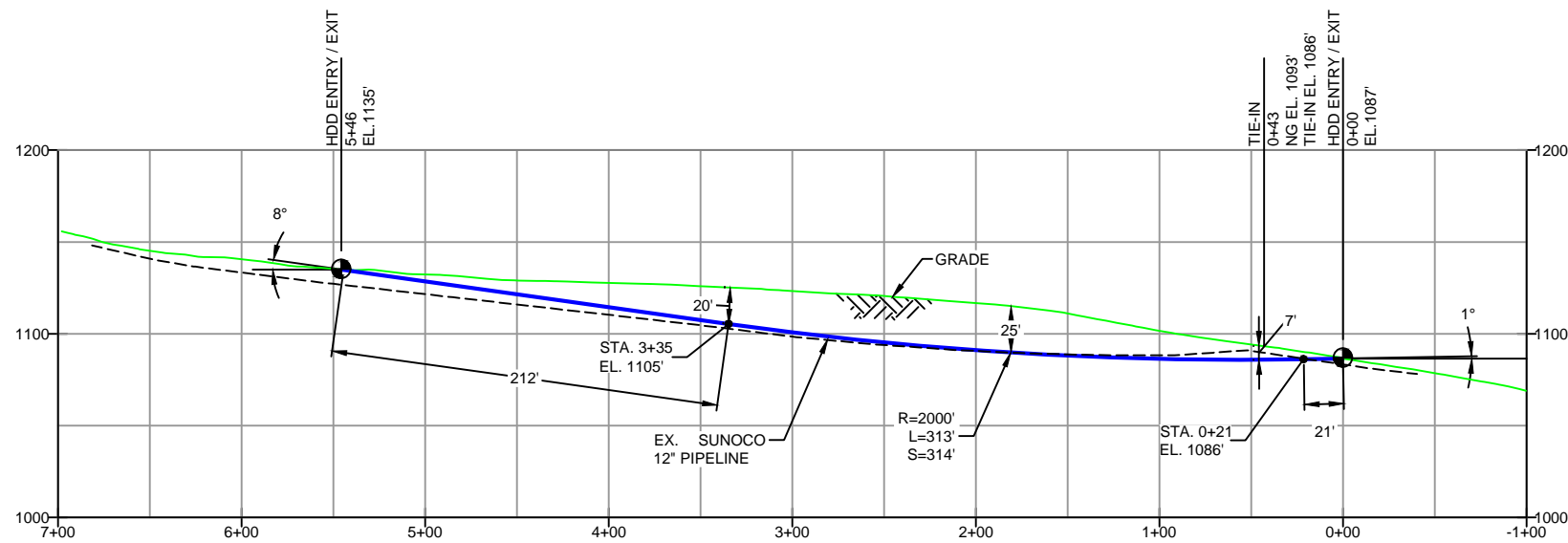
Given the design, the threat of inadvertent return has been reduced to the maximum extent practicable and in this case that threat is considered to be medium. Implementing this design, along with adherence to the Pennsylvania Pipeline Project Inadvertent Return Contingency Plan will ensure inadvertent impacts, if they were to occur, are also minimized to the maximum extent.

The horizontal directional drill is designed to prevent open cutting on a hillside. There are no crossings of roads, water bodies, or wetlands, nor are any of these features close to the drill location. The drill parallels the existing ME1 12" pipeline drill. No geotechnical boring was completed at this location.

There is no current geotechnical data on which to determine soil types and potential loss of drilling fluid causing the risk to be higher than locations with good drilling soils. However, there are also no major environmental areas of impact (wetlands, waterways, etc.) so the environmental risk for inadvertent returns is medium.



PROFILE VIEW



DESIGN AND CONSTRUCTION:

- CONTRACTOR SHALL FIELD VERIFY DEPTH OF ALL EXISTING UTILITIES SHOWN OR NOT SHOWN ON THIS DRAWING.
- THE MINIMUM SEPARATION DISTANCE FROM EXISTING SUBSURFACE UTILITIES SHALL NOT BE LESS THAN 10 FEET AS MEASURED FROM THE OUTSIDE EDGE OF THE UTILITY TO OUTSIDE OF PROPOSED PIPELINE.
- DESIGNED IN ACCORDANCE WITH CFR 49 195 & ASME B31.4
- CROSSING PIPE SPECIFICATION:
HDD HORZ. LENGTH (L)=546'
HDD PIPE LENGTH (S)=547'
20" x 0.456" W.T., X-65, APISL, PSL2, ERW, BFW
COATING: 14-16 MILS FBE WITH 30-35 MIL ARO (POWERCRETE R95)
- INTERNAL DESIGN PRESSURE 1480 PSIG (SEAM FACTOR 1.0, DESIGN FACTOR 0.50).
- INSTALLATION METHOD: HORIZONTAL DIRECTIONAL DRILL (HDD).
- PIPELINE WARNING MARKERS SHALL BE INSTALLED ON BOTH SIDES OF ALL ROAD, RAILWAY, AND STREAM CROSSINGS.
- CARRIER PIPE NOT ENCASED.
- PIPE / AMBIENT TEMPERATURE MUST BE NO LESS THAN 30°F DURING PULLBACK WITHOUT PRIOR WRITTEN APPROVAL FROM THE ENGINEER.
- CONDUCT 4-HOUR PRE-INSTALLATION HYDROTEST OF HDD PIPE STRING TO MINIMUM 1850 PSIG.
- SEE SUNOCO PENNSYLVANIA PIPELINE PROJECT ESRI WEBMAP FOR ACCESS ROAD ALIGNMENT.
- SUNOCO PIPELINE, L.P.'S HORIZONTAL DIRECTIONAL DRILL INADVERTENT RETURN CONTINGENCY PLAN WILL BE IMPLEMENTED AT ALL TIMES.
- SUNOCO PIPELINE, L.P.'S EROSION AND SEDIMENTATION CONTROL PLAN WILL BE IMPLEMENTED AT ALL TIMES.

NOTES

- ALL COORDINATES SHOWN ARE IN LATITUDE AND LONGITUDE. ALL MSL ELEVATIONS ARE NAD83
- STATIONING IS BASED ON HORIZONTAL DISTANCES.
- ROONEY ENGINEERING, INC. AND SUNOCO PIPELINE, LP ARE NOT RESPONSIBLE FOR LOCATION OF FOREIGN UTILITIES SHOWN IN PLOT PLAN OR PROFILE. THE INFORMATION SHOWN HEREON IS FURNISHED WITHOUT LIABILITY ON THE PART OF ROONEY ENGINEERING, INC. AND SUNOCO PIPELINE, LP, FOR ANY DAMAGES RESULTING FROM ERRORS OR OMISSIONS THEREIN.
- CONTRACTOR IS RESPONSIBLE FOR LOCATING ALL UTILITIES. CONTACT ONE CALL AT 811 PRIOR TO DIGGING.
- SUNOCO EMERGENCY HOTLINE NUMBER IS #1-800-786-7440.

REF. DRAWING		REVISIONS	
ES-1.28	TO	ES-1.28	EROSION & SEDIMENT PLAN
SHEET 17	TO	SHEET 17	AERIAL SITE PLAN
		EP2	REVISED PER PADEP COMMENTS RECEIVED 09-06-16
		EP1	REVISED PER PADEP COMMENTS
		EP	
DWG NO	DWG NO	DESCRIPTION	NO.

Sunoco Logistics Partners L.P.

TETRA TECH ROONEY
(303) 792-5911

SUNOCO PIPELINE, L.P.

20-INCH HORIZONTAL DIRECTIONAL DRILL
CULTURAL AREA #2
PENNSYLVANIA PIPELINE PROJECT

SCALE: 1"=100' DWG. NO: PA-WA-0102.0000-SR