HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **POLYSELECT POWER SODA ASH**

Revision Date: 21-Sep-2017 **Revision Number:** 3

1. Identification

1.1. Product Identifier

Product Trade Name: POLYSELECT POWER SODA ASH
Synonyms None
Chemical Family: Carbonate
Internal ID Code HM008157

1.2 Recommended use and restrictions on use

Application: Buffer
Uses advised against Consumer use

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
BENTONITE Performance Minerals LLC
3000 N Sam Houston Parkway East
Houston, TX 77032
Telephone: (281) 871-7900

BENTONITE Performance Minerals LLC
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number:

Emergency Telephone Number 1-866-519-4752 or 1-760-476-3962
Global Incident Response Access Code: 334305
Contract Number: 14012

2. Hazards Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Serious Eye Damage/Irritation	Category 2 - H319

2.2. Label Elements

Hazard Pictograms

Signal Word: Warning

Hazard Statements H319 - Causes serious eye irritation

Precautionary Statements

Prevention P264 - Wash face, hands and any exposed skin thoroughly after handling
P280 - Wear eye protection/face protection

Response P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337 + P313 - If eye irritation persists: Get medical advice/attention

Storage None

Disposal None

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Sodium carbonate	497-19-8	60 - 100%	Eye Irrit. 2 (H319)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

Causes eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire
Decomposition in fire may produce harmful gases.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters
Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.
See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions
Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information
Store away from acids. Store in a cool, dry location. Product has a shelf life of 36 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Sodium carbonate	497-19-8	Not applicable	Not applicable

8.2 Appropriate engineering controls

Engineering Controls Use in a well ventilated area. Localized ventilation should be used to control dust levels.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when

using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Hand Protection	Use gloves which are suitable for the chemicals present in this product as well as other environmental factors in the workplace.
Skin Protection	Wear protective clothing appropriate for the work environment.
Eye Protection	Dust proof goggles.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Powder	**Color**	White
Odor:	Odorless	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	11.5
Freezing Point / Range	No data available
Melting Point / Range	851 °C
Boiling Point / Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	2.5
Water Solubility	Partly soluble
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

Molecular Weight	105.99 g/mole
VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

None anticipated

10.5. Incompatible materials
Strong acids.

10.6. Hazardous decomposition products
Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics
Acute Toxicity

Inhalation May cause respiratory irritation.
Eye Contact Causes severe eye irritation
Skin Contact Prolonged or repeated contact may cause skin irritation.
Ingestion Irritation of the mouth, throat, and stomach.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium carbonate	497-19-8	2800 mg/kg (Rat)	>2000 mg/kg (Rabbit)	1.15 mg/L (Rat, 4 hr, aerosol)

Substances	CAS Number	Skin corrosion/irritation
Sodium carbonate	497-19-8	Non-irritating to the skin

Substances	CAS Number	Serious eye damage/irritation
Sodium carbonate	497-19-8	Irritating to eyes

Substances	CAS Number	Skin Sensitization
Sodium carbonate	497-19-8	Not classified

Substances	CAS Number	Respiratory Sensitization
Sodium carbonate	497-19-8	No information available

Substances	CAS Number	Mutagenic Effects
Sodium carbonate	497-19-8	In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Sodium carbonate	497-19-8	No information available

Substances	CAS Number	Reproductive toxicity
Sodium carbonate	497-19-8	Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Sodium carbonate	497-19-8	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Sodium carbonate	497-19-8	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Sodium carbonate	497-19-8	Not applicable

12. Ecological Information

12.1. Toxicity

Ecotoxicity effects

Product is not classified as hazardous to the environment.

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Sodium carbonate	497-19-8	EC50 242 mg/L (Nitzschia)	LC50(96h) 300 mg/L (Lepomis macrochirus) LC50 310-1220 mg/L (Pimephales promelas)	No information available	EC50 265 mg/L (Daphnia magna) EC50 (48h) 200 – 227 mg/L (Ceriodaphnia sp.)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Sodium carbonate	497-19-8	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Sodium carbonate	497-19-8	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Sodium carbonate	497-19-8	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Bury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Canadian TDG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number Not restricted

UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable
Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Sodium carbonate	497-19-8	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Sodium carbonate	497-19-8	Not applicable

EPA SARA (311,312) Hazard Class
Acute Health Hazard

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Sodium carbonate	497-19-8	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Sodium carbonate	497-19-8	Not applicable

EPA RCRA Hazardous Waste Classification
If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65

Substances	CAS Number	California Proposition 65
Sodium carbonate	497-19-8	Not applicable

U.S. State Right-to-Know Regulations

Substances	CAS Number	MA Right-to-Know Law	NJ Right-to-Know Law	PA Right-to-Know Law
Sodium carbonate	497-19-8	Not applicable	Not applicable	Not applicable

NFPA Ratings: Health 2, Flammability 0, Reactivity 0
HMIS Ratings: Health 2, Flammability 0, Physical Hazard 0 , PPE: B

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 21-Sep-2017

Reason for Revision Name change

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet
bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/

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End of Safety Data Sheet