



## **Sunoco Partners Marketing** & Terminals L.P.

**CO Limit Permit Modification** 

July 2019







Mr. James Rebarchak Facilities Permitting Section Pennsylvania Department of Environmental Protection Bureau of Air Quality 2 East Main Street Norristown, PA 19401



Dear Mr. Rebarchak:

Enclosed please find an application for Minor Operating Permit Modification for the Sunoco Partners Marketing and Terminals, L.P. (SPMT), Marcus Hook Industrial Complex. SPMT is proposing to lower the existing Carbon Monoxide (CO) emissions limitation on the Auxiliary Boilers (Source IDs 031, 033, and 034) at the facility. The new limit was determined by evaluating the projected steam demand and past actual CO emissions performance on a pound pollutant per pound steam basis. Details can be found in the application attached which contains the following:

- Attachment A Minor Operating Permit Modification Application Forms
- Attachment B Detailed Emissions Limitation Analysis
- Attachment C Municipal, State, and EPA Notifications

SPMT has found through an analysis of actual emissions from the Auxiliary Boilers that the annual CO emissions limit in the current Title V Operating Permit (TVOP #23-00119) is significantly greater than the source's actual emissions. SPMT is proposing to lower the existing consecutive 12-month emission limitation on CO for the Auxiliary Boilers from 107.61 tons to 27.23 tons. The proposed permit condition changes can be found in the table below:

Permit	Condition	Source ID	Limitation	Proposed Change
TVOP #23- 00119 Section D.	#001 Emission Restrictions	031, 033, 034	(c) CO - 0.06 lbs/MMBtu (based on a 30-day rolling average) and <del>107.61 tons</del> in any 12 consecutive month period;	(c) CO - 0.06 lbs/MMBtu (based on a 30-day rolling average) and 27.23 tons in any 12 consecutive month period;

Please do not hesitate to call me at 610-670-3297 with any comments or questions regarding this minor operating permit modification application.

Sincerely,

Jed A. Werner,

Air Permitting Manager Energy Transfer, L.P.

Enclosures:

3 copies of SPMT Minor Operating Permit Modification Application

Check in the amount of \$750.00

Environmental Resources Management, Inc.

VENDOR

014495 CHECK NUMBER

110323

RM. Account Number:

▼ PLEASE DETACH AND RETAIN FOR YOUR RECORDS ▼

INVOICE NUMBER	DATE	VOUCHER NO.	AMOUNT
CHECKREQUEST	07/08/19	Sunoco Partnes 275115	750.00
		TEGETVEN	
		JUL 2 9 2019	e de la companya de La companya de la co
		23-00119	11100000000000000000000000000000000000
		Modification	
			٠,
		TOTAL:	750.00

SUNOCO PARTNERS MARKETING CO Limit Permit Modification	NG & TERMINALS L.P.	Minor Operating Permit Modification App Forms	ilication
ATTACHMENT A	MINOR OPERATING PEI	RMIT MODIFICATION APPLICATION	N
1.1.0040			
July 2019			

## COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF AIR QUALITY



#### MINOR OPERATING PERMIT MODIFICATION APPLICATION

Section 1: General Information	FOR OFFICIAL USE ONLY  Operating Permit No:  Reviewed by:  Date:			
1.1 Plant Information				
Tax ld: <u>23-3102655</u> Firm	Name: Sunoco Partners Marketing & Terminals L.P.			
Plant Code: 3 Plant	Name: Marcus Hook Industrial Complex			
NAICS Code: 493190 Desc	ription of NAICS Code: Other Warehousing and Storage			
County: <u>Delaware</u>	Municipality: Marcus Hook			
Name: Kevin W. Smith  Title: Specialist - Environmental Compliance  Address: 100 Green Street, Marcus Hook, PA 19061-0426  Telephone Number: (610) 859-1279  1.3 Certification of Truth, Accuracy and Completeness  Note: This certification must be signed by a responsible official. Applications without a signed certification will be returned as incomplete.				
penalty of law that, based on information and belic information contained in this application are true, acc	4904 and 35 P.S. Section 4009 (b) (2), I certify under the ef formed after reasonable inquiry, the statements and curate, and complete. I further certify that the proposed permit modification procedures contained in 25 Pa. Code  Date:			



## COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF AIR QUALITY

MINOR OPERATING PERMIT M	ODIFICATION APPLICATION
(Please read instructions carefull	y before completing this application

#### Section 2: Facility Inventory List

Indicate all sources that are affected by the proposed modification by completing the following table. Duplicate this page as necessary.

Number	Company Designation	Unit Type (Boilers, Incinerators, etc.)
031	Auxiliary Boiler 1	Boiler
033	Auxiliary Boiler 3	Boiler
034	Auxiliary Boiler 4	Boiler
,		

## COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF AIR QUALITY

ction 3: Facility Inform  Complete this section ON	ILY if the changes are	for the entire f	acility. If changes are for a source of
	and complete Section 4 and complete Section 4 and complete Section 4		e in which a change is proposed.
A) Briefly describe all crial	iges to this lacility. <u>Not r</u>	рысаме	
B) If changes involve an in-	crease in actual emissio	ns, please comple	te the following table:
Pollutant Name	CAS Number		Change in Actual Emissions (+ or -
Not Applicable	Not Applicable		Not Applicable
C) Date on which proposed occur:	d change is scheduled to	Not Δ	pplicable
D) List the proposed langua	age for revising the opera	ting permit conditi	ion proposed to be changed:
Existing Operating Permit ( or Condition Number	Condition	Proposed La	anguage for Permit Condition
Not Applicable		Not Applicab	le

### COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF AIR QUALITY

MINOR OPERATING PERMIT MODIFICATION APPLICATION (Please read instructions carefully before completing this application)

	, , , , , , , , , , , , , , , , , , , ,					
Section 4: Source Information						
Complete this section for each s Section as needed.	Complete this section for each source on which a change is to occur in this facility. Duplicate this Section as needed.					
4.1 General Source Information						
Source ID <u>031, 033, 034</u> Plan	Approval or Operating Permit No: 八	OP 23-00119				
Name or Type of source: Auxiliary B	<u>oilers</u> Rated	Input: 427.5 MCF/hr				
Manufacturer: <u>Foster Wheeler</u>	Model	Number: AG5257				
Installation Date: 03/01/2003						
4.2 Proposed Changes to Source						
A) Briefly describe all changes to the limit on the Auxiliary Boilers	is facility: <u>SPMT is proposing to lowe</u>	r the Carbon Monoxide (CO) emissions				
B) If changes involve an increase in	actual emissions, please complete the	ne following table:				
Pollutant Name CAS Number Change in Actual Emissions (+ or -)						
1						
C) Date on which proposed change is scheduled to occur:  Upon Operating Permit Modification Approval						



## COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF AIR QUALITY

MINOR OPERATING PERMIT MODIFICATION APPLICATION (Please read instructions carefully before completing this application)

#### 4.2 Proposed Changes to Source (Continued)

C) List the proposed language for revising the operating permit condition proposed to be changed:

Existing Operating Permit Condition or Condition Number	Proposed Language for Permit Condition
TVOP 23-00119, Section D, Source ID: 031, Condition #001(c)	CO - 0.06 lbs/MMBtu (based on a 30-day rolling average and 27.23 tons in any 12 consecutive month period)
TVOP 23-00119, Section D, Source ID: 033, Condition #001(c)	CO - 0.06 lbs/MMBtu (based on a 30-day rolling average and 27.23 tons in any 12 consecutive month period)
TVOP 23-00119, Section D, Source ID: 034, Condition #001(c)	CO - 0.06 lbs/MMBtu (based on a 30-day rolling average and 27.23 tons in any 12 consecutive month period)

#### COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF AIR QUALITY

MINOR OPERATING PERMIT MODIFICATION APPLICATION (Please read instructions carefully before completing this application)	

#### Section 5. Citation and Listing of Applicable Requirements

Complete this Section only if the facility is a TITLE V facility. Cite and list any applicable requirements that will apply if the proposed change(s) occur.

Source ID	Citation Number	Citation Limitation
031, 033, & 034	#001(c)	CO - 27.23 tons in any 12 consecutive month period

#### Section 6. Certification of Compliance With All Applicable Requirements

Note: This certification must be signed by a responsible official. Applications without a signed certification will be returned as incomplete.

Subject to the penalties of Title 18 Pa. C.S.A. Section 4904 and 35 P.S. Section 4009 (b)(2), I certify that I have the authority to submit this Minor Permit Modification Application on behalf of the applicant herein and that based on information and belief formed after reasonable inquiry, the facility is currently in compliance with all applicable requirements.					
(Signed):	Edelythe	Date:	7 129 119		
Name (typed):	Edward G. Human	Title:	Director of MHIC Operations		

SUNOCO PARTNERS MARKET	ING&TERMINALS L.P.	DETAILED EMISSION LIMITATION ANALYSIS
CO Limit Permit Modification		
ATTACHMENT B	DETAILED EMISSION LIMITATION	ANALYSIS
July 2019		

DETAILED EMISSION LIMITATION ANALYSIS

Table 1: Proposed CO Emission Factor Based on Historical Data

						Parameter	***************************************		
Year	Unit	CO (TPY)	Produced Steam (Ib)	Total CO (TP'x)	Total Amnual Steam Produced (1b)	1b CO/1b Steam	Average Factor (Ib CO/1b Steam)	Margin	CO Enússion Factor (lb CO/lb steam)¹ (Average ± Margin)
	AB1	1.85	1,022,570,781						
2018	AB3	0:30	687,174,940	5.12	2,531,124,208	4.05E-06			
	AB4	2,97	821,378,487						
	AB1	2.62	1,041,953,612				•		
2017	AB3	0.21	561,925,257	5.65	2,588,352,263	4.36E-06	••••		
1	AB4	2.82	984,473,394				••••		
	AB1	5.73	981,569,448				•••		
2016	AB3	0,40	475,969,799	8.20	2,157,310,410	7.60E-06	8,03E-06	25%	1.00E-05
	A84	2.06	699,777,164						
	ABI	1.21	1,129,932						
2015	AB3	2,20	479,048,938	14.04	1,639,983,316	1.71B-05			
•	AB4	10.63	1,159,804,446						
	AB1	00:00	0						
2014	AB3	2.49	863,978,481	5.53	1,573,634,921	7.03E-06			
•	AB4	3.04	709,656,440						

<sup>1</sup>Data from Boiler CEMS

Table 2: Boiler Emission Increases by Project, Proposed CO Emission Limit

Project #	Project Name	Steam Demand (lb/hr)	CO Emission Factor (Ib Project CO Emissions CO/Ib steam) (Ib/In)	Project CO Emissions (lb/hr)	Project CO Emissions (TPY)
23-0119	Project Mariner	210,000		2.11	9.23
23-0119A	ME1 Deethanizer	62,000		0.62	2.73
23-0119B	Natural Gasoline	53,000		0.53	2.33
23-0119D	ME2	17,000	1.00E-05	0.17	0.75
23-0119E	Project Revolution	238,700		2.40	10.50
RFD 6484	Methanol	2,292		0.02	0.10
23-0119J (Pending)	Project Phoenix	36,300		0.35	1.60
			TOTAL (Proposed CO Emission Limit, TPY):	mission Limit, TPY):	27.23



SUNOCO PARTNERS MARKET	ING & TERMINALS L.P.		MUNICIPAL, STATE, AND EPA NOTIFICATIONS
CO Limit Permit Modification			
ATTACHMENT C	MUNICIPAL, STA	TE, AND EPA NO	OTIFICATIONS
July 2019			
,			



Josephine M. Laird
President
Borough Council
Borough of Marcus Hook
10th and Green Street
Marcus Hook, Pennsylvania, 19061



RE: Sunoco Partners Marketing & Terminals L.P. – Marcus Hook Municipal Notification

Dear Ms. Laird:

Please be advised that Sunoco Partners Marketing & Terminals, L.P., located in the Borough of Marcus Hook, Delaware County, Pennsylvania, has submitted an Application for Minor Operating Permit Modification. This application has been submitted in order to reduce the annual Carbon Monoxide (CO) emissions limitation for Auxiliary Boilers (Source IDs: 031, 033 & 034) in the facility's Title V Operating Permit #23-00119.

This letter serves to satisfy the requirements in 25 Pa. Code §127.462 for municipal and county notification upon application for a Minor Operating Permit Modification.

Please contact me at 610-670-3297 if you require any additional information on this matter.

Sincerely,

Jed A. Werner,

Air Permitting Manager Energy Transfer, L.P.



John P. McBlain, Chairman Delaware County Council 201 West Front Street Media, PA 19063



RE: Sunoco Partners Marketing & Terminals L.P. - Marcus Hook **County Notification** 

Dear Mr. McBlain,

Please be advised that Sunoco Partners Marketing & Terminals, L.P., located in the Borough of Marcus Hook, Delaware County, Pennsylvania, has submitted an Application for Minor Operating Permit Modification. This application has been submitted in order to reduce the annual Carbon Monoxide (CO) emissions limitation for Auxiliary Boilers (Source IDs: 031, 033 & 034) in the facility's Title V Operating Permit #23-00119.

This letter serves to satisfy the requirements in 25 Pa. Code §127.462 for municipal and county notification upon application for a Minor Operating Permit Modification.

Please contact me at 610-670-3297 if you require any additional information on this matter.

Sincerely,

Jed A. Werner,

Air Permitting Manager Energy Transfer, L.P.



NJDEP - Air Quality Permitting and Planning 401 East State Street Trenton, NJ 08608



RE: Sunoco Partners Marketing & Terminals L.P. - Marcus Hook **Municipal Notification** 

To whom it concerns:

Please be advised that Sunoco Partners Marketing & Terminals, L.P., located in the Borough of Marcus Hook, Delaware County, Pennsylvania, has submitted an Application for Minor Operating Permit Modification. This application has been submitted in order to reduce the annual Carbon Monoxide (CO) emissions limitation for Auxiliary Boilers (Source IDs: 031, 033 & 034) in the facility's Title V Operating Permit #23-00119.

This letter serves to satisfy the requirements in 25 Pa. Code §127.462 for municipal and county notification upon application for a Minor Operating Permit Modification.

Please contact me at 610-670-3297 if you require any additional information on this matter.

Sincerely,

Jed A. Werner,

Air Permitting Manager Energy Transfer, L.P.



MDE – Air and Radiation Management Administration 1800 Washington Boulevard, Baltimore, MD 21230

RE: Sunoco Partners Marketing & Terminals L.P. – Marcus Hook **Municipal Notification** 

To whom it concerns:

Please be advised that Sunoco Partners Marketing & Terminals, L.P., located in the Borough of Marcus Hook, Delaware County, Pennsylvania, has submitted an Application for Minor Operating Permit Modification. This application has been submitted in order to reduce the annual Carbon Monoxide (CO) emissions limitation for Auxiliary Boilers (Source IDs: 031, 033 & 034) in the facility's Title V Operating Permit #23-00119.

This letter serves to satisfy the requirements in 25 Pa. Code §127.462 for municipal and county notification upon application for a Minor Operating Permit Modification.

Please contact me at 610-670-3297 if you require any additional information on this matter.

Sincerely,

Jed A. Werner,

Air Permitting Manager

Energy Transfer, L.P.



DNREC Division of Air Quality State Street Commons 100 West Water Street, Suite 6A Dover, DE 19904



RE: Sunoco Partners Marketing & Terminals L.P. – Marcus Hook **Municipal Notification** 

To whom it concerns:

Please be advised that Sunoco Partners Marketing & Terminals, L.P., located in the Borough of Marcus Hook, Delaware County, Pennsylvania, has submitted an Application for Minor Operating Permit Modification. This application has been submitted in order to reduce the annual Carbon Monoxide (CO) emissions limitation for Auxiliary Boilers (Source IDs: 031, 033 & 034) in the facility's Title V Operating Permit #23-00119.

This letter serves to satisfy the requirements in 25 Pa. Code §127.462 for municipal and county notification upon application for a Minor Operating Permit Modification,

Please contact me at 610-670-3297 if you require any additional information on this matter.

Sincerely,

Jed A. Werner,

Air Permitting Manager

Energy Transfer, L.P.



US EPA Region 3 Environmental Protection Agency 1650 Arch Street Philadelphia, PA 19103-2029



RE: Sunoco Partners Marketing & Terminals L.P. – Marcus Hook Municipal Notification

To Whom it May Concern:

Please be advised that Sunoco Partners Marketing & Terminals, L.P., located in the Borough of Marcus Hook, Delaware County, Pennsylvania, has submitted an Application for Minor Operating Permit Modification. This application has been submitted in order to reduce the annual Carbon Monoxide (CO) emissions limitation for Auxiliary Boilers (Source IDs: 031, 033 & 034) in the facility's Title V Operating Permit #23-00119.

This letter serves to satisfy the requirements in 25 Pa. Code §127.462 for municipal and county notification upon application for a Minor Operating Permit Modification.

Please contact me at 610-670-3297 if you require any additional information on this matter.

Sincerely,

Jed A. Werner.

Air Permitting Manager

Energy Transfer, L.P.

# MediaNews Group

PENNSYLYANIA GROUP

Account: 1298089
Name: TIM CELANO
Name: ROVIRONMENTAL RESOURCES
MANAGEMENT (ERM) Address: 75 VALLEY STREAM PARKWAY SUITE 200 MALVERN, PA 19355

Telephone: {484} 913-0300 Fax:

Description: NEWSPAPER NOTICE Notice of Applicati

Date: 08/12/19

Start Date: 08/14/19

Start Date: 08/14/19

Class: 1201 - Legal Notices
Ad ID: 1854/138

Ad Taker: CRMWISNEWSKI

Sales Person: Marrylynn Wisnewski-Class Rep (
Words: 233

Lines: 76

Agate Lines: 76

Dopth: 4.2

Inserts: 2

Bilind Box:
PO Number:

Ad sample

NEWSPAPER NOTICE
Notice of Application for Kinor
Operating Permit Modification
Title V Operating Permit # 23-00119
Delaware County

Sunoco Partners Marketing and Terminals, L.P. (SPMT) has submitted an Application for Minor Modification of its Title V Operating Permit # 23-00119 to the Penrsylvania Dapa-tranets Environmental Appacetion for door to reduce the existing Carbon Monorida 600, permit emission the existing Carbon Monorida 600, permit emission initiation for the auxiliary ablests (Source 852-911, 031, 231, 043), and 044) at the facility in Marcus Hook, pelaware County, Penrsylvania. This protice is being issued in accordance with 5°PA Code §127.462(c). No change to actual emissions is expected as a result of this permit modification. SPAH Is proposing to lower the existing consecutive 12-month emission limitation for CO on the three 23 Auxiliary Boilers as an aggregate from 107-51 tons to 27.23 fors.

Paid Amount: Amount Due:

> \$249,55 \$249.55

\$0.00

Daily Times and Sunday Times, Daily & Sunday Times Digital